CONSTRUCTION BOOK

The EICO kit you are about to assemble and wire has been designed to meet the highest standards of performance. It is a high quality amplifier to be constructed from the finest components available anywhere.

The following Construction Book has been written to carefully guide you through the construction of your kit. If you follow all the instructions implicitly, and work carefully without haste, you will be rewarded with many years of fine performance from this amplifier and a personal inner satisfaction from a job well done.

Your Construction Book: Beginning with the number on this page, and throughout the rest of your Construction Manual, the page numbers are followed by a "C" (1C, 2C, etc.). The instruction Manual, detailing the installation, operation and maintenance of your amplifier, are identified by numerals only, without any letters following these numerals.

Observe that the Instruction Manual section precedes this page and follows the last page of your Construction Book section. After you are certain that you have successfully completed the wiring of your kit, you no longer need the Construction Book. You may remove these centrally located Construction pages, leaving the Instruction section intact for future reference. Keep the Instruction Manual for information as to the installation and operation, as well as for any maintenance that may be necessary in the future, on your amplifier.

Choosing a Workbench and Tools: To avoid the accidental loss or misplacement of components, choose a convenient workbench before unpacking your new kit. You will find it most advantageous to choose a corner on a table that will not be used for any other purpose until you have completed the construction of your kit. Proper precautions should be observed to prevent damage to any table top from a soldering iron or any heavy tools.

When you check the component parts against the Parts List later on, it will be convenient to separate the various pieces into types of components and hardware sizes. It will be convenient to keep these sorted pieces separated in the compartments of specially made trays. Small cartons, egg trays or a refrigerator ice tray with dividers serve equally well.

Several basic tools are required to constructing this kit. They are:

1. Screwdriver - 3/16" to 1/4" blade
2. Screwdriver - 1/8" blade
3. Longnose pliers - 5" or 6"
4. Diagonal wire cutters
5. Soldering iron (100 watts), solder gun or pencil iron (35 watts).
6. Gas Pliers
7. High quality rosin core radio solder. DO NOT use Acid Core solder or Paste fluxes under any circumstances.

The following tools are useful, but are not absolutely necessary to construct this kit:

1. Socket wrench set
2. Open end wrench set
3. Wire stripper

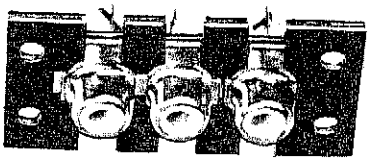
Unpacking the kit: This procedure serves two purposes. First it permits you to become acquainted with the various types of components. Secondly, it enables you to ascertain if you received all the parts required to build the kit. This is your opportunity to have any packing errors corrected.

When unpacking, handle all parts carefully so that you will not damage any fragile components. Do not throw any packing material away until after having checked all components. Check each part off against the "Parts List" which you will find in your Instruction Book. Check the packing for any small parts.

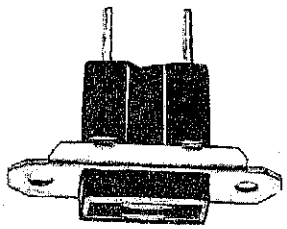
From time to time, due to modernization or possible error, corrections may be necessary to your Parts List. If there are any changes to be made, they will be listed on the loose addenda sheets included with this book. Make the corrections if any, before checking your components. If no corrections of your Parts List are noted on the addenda sheets, or there are no addenda sheets, assume your Parts List is correct, and commence to check all components against this list.

To enable rapid identification of electronic parts, each part has been assigned one or two letters of the alphabet called a "reference designation". These "reference designations" are nothing more than an initial letter or two representing the name of the part. For example, a vacuum tube has been assigned the reference designation letter V, and a transformer the letter T. Thus, if you have eleven vacuum tubes and three transformers in your kit, these parts would be identified by the designation V1 through V11 and T1 through T3, respectively.

The reference designation assigned to receptacles (often referred to as jacks) is the letter J. The different types of jacks and plugs used in this kit are so lettered and illustrated here as well as in the construction steps. In some cases, three jacks are mounted on one bakelite strip and are so noted.



TRIPLE PHONO JACK



AC RECEPTACLE

In some cases, these jacks are insulated from the chassis. A bakelite insulator used between the chassis and the jack is supplied for this purpose.

The reference designation assigned to capacitors is C.

Some capacitors, such as electrolytics, are marked plus (+) and minus (-). These are the only capacitors that must be mounted in a specific direction. Follow the direction for mounting described in the appropriate steps below. When no direction is mentioned, mount the capacitor either way. Some molded paper capacitors have a black line near one end. Although these can be mounted without any concern for direction, it is preferable that you follow the direction for the black line shown on the drawing. If there is no black line on the drawing or on the capacitor, just mount the capacitor in either direction.

The peak or working voltages are important capacitor characteristics. A capacitor marked with a higher voltage may be substituted for a lower voltage unit. Thus, a 1000 volt capacitor may be used in place of a 500 volt unit. The reverse is obviously not true. You cannot use a 500 volt unit as a substitute for a 1000 volt capacitor. Where more than one capacitor of identical value but different breakdown voltages are used, the unit you are to use is indicated in the appropriate construction step.

Ceramic capacitor tolerance may be noted by a letter rather than a number. "K" is 10%. "M" is 20%, "P" or "GMV" means guaranteed minimum value.

Ceramic capacitors have specific temperature characteristics — percent and degree of variation of capacity with temperature. These variations are indicated by means of a code number stamped on most capacitors. Thus, a capacitor marked 68 Z5E indicates a 68mmf capacitor having a Z5E temperature characteristic. The actual meaning of Z5E, or any other characteristic, is important to the engineer. When building the kit, be sure to use the capacitor with the characteristic specified by the engineer, if it is indicated in the construction steps. If no value is indicated in the construction book, use any of the ceramic capacitors of proper value, tolerance and voltage characteristics, supplied with the kit.

Resistors are denoted by the symbol letter R.

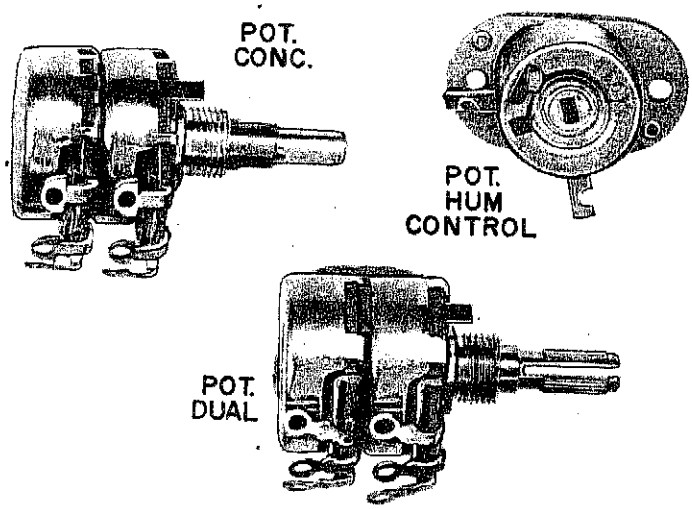
Some resistors have their resistance value stamped on the surface of the resistor body. However, other fixed resistors are coded with color bands which indicate their value. The actual color code of these resistors is noted in the parts list. In some instances, even when the color code is noted, in the book, the actual resistor value may be stamped on the body, rather than the color code.

The tolerance of a resistor is the amount the resistance can vary around its marked value. Thus, if a 1KΩ (1000 ohms) resistor has a ±10% tolerance, its actual value can be between 900 ohms and 1100 ohms. If the same resistor has a ±5% tolerance, its actual value can be between 950 ohms and 1050 ohms. The fourth color band from the end of the resistor, indicates the tolerance. The gold band indicates a 5% tolerance, the silver band a 10% tolerance and the absence of a band a 20% tolerance. This tolerance value is always stated or given as part of the color code when the resistor is listed. If the resistor is marked with a number rather than a color code, the tolerance, is stamped on the body. In your kit, 5% resistors may be substituted for 10% and 10% resistors substituted for 20%. However, be certain that you do not use a 10% resistor when a 5% resistor is required or a 20% resistor when a 10% or 5% resistor is specified.

Resistors are capable of dissipating power. Large resistors handle more power while smaller ones handle less. A 1/2 watt resistor is usually smaller than a 1 watt unit, while a 1 watt resistor is usually smaller than a 2 watt unit. If like valued resistors are used in the kit, differing in power rating, the proper resistor to use is designated in the particular construction step.

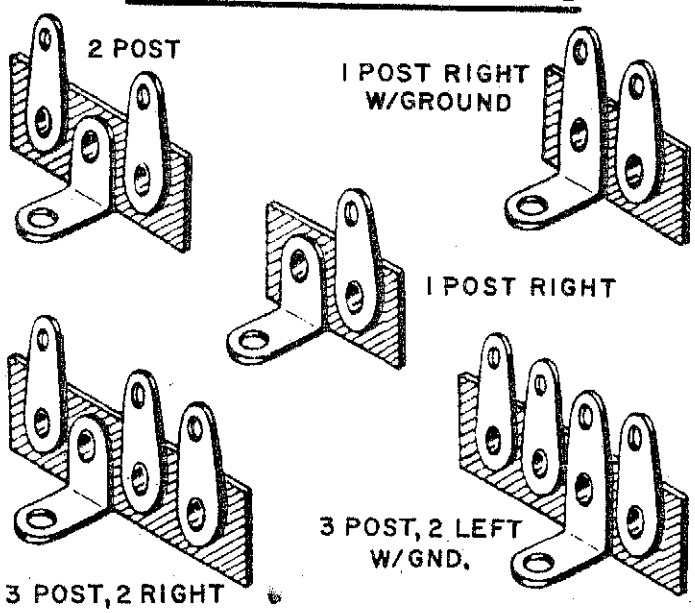
Besides the fixed resistors discussed, there are also variable resistors known as potentiometers. They may be equipped with shafts on which a control knob may be mounted. The potentiometer combinations R31-R32 and R33-R34, are both dual pots controlled by one shaft. R45-R46 and R57-R48 are dual pots each con-

trolled by their individual concentric shafts. In addition, the power switch, S3, is mounted on the rear of potentiometer R48 and is activated by the same shaft (inner concentric), which varies the resistance of R48.



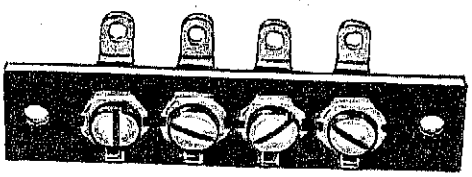
Other variable resistors may each have a short shaft with a slotted end or simply a slot in the variable element, requiring a small screwdriver for adjustment. This latter type is generally used for infrequently made adjustment, such as for the hum controls in the ST-40.

TERMINAL STRIPS

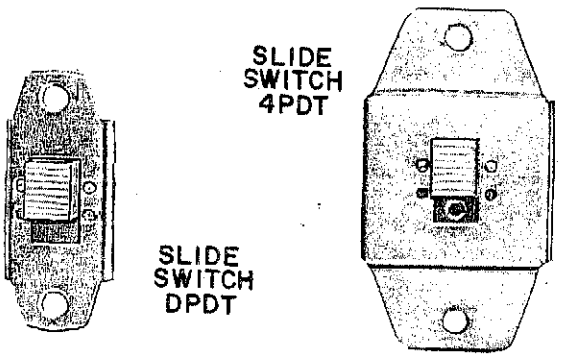


The various types of terminal strips are assigned the designation letters TB. The types used in this kit are illustrated and denoted in this figure.

TERMINAL BOARD, 4 SCREW



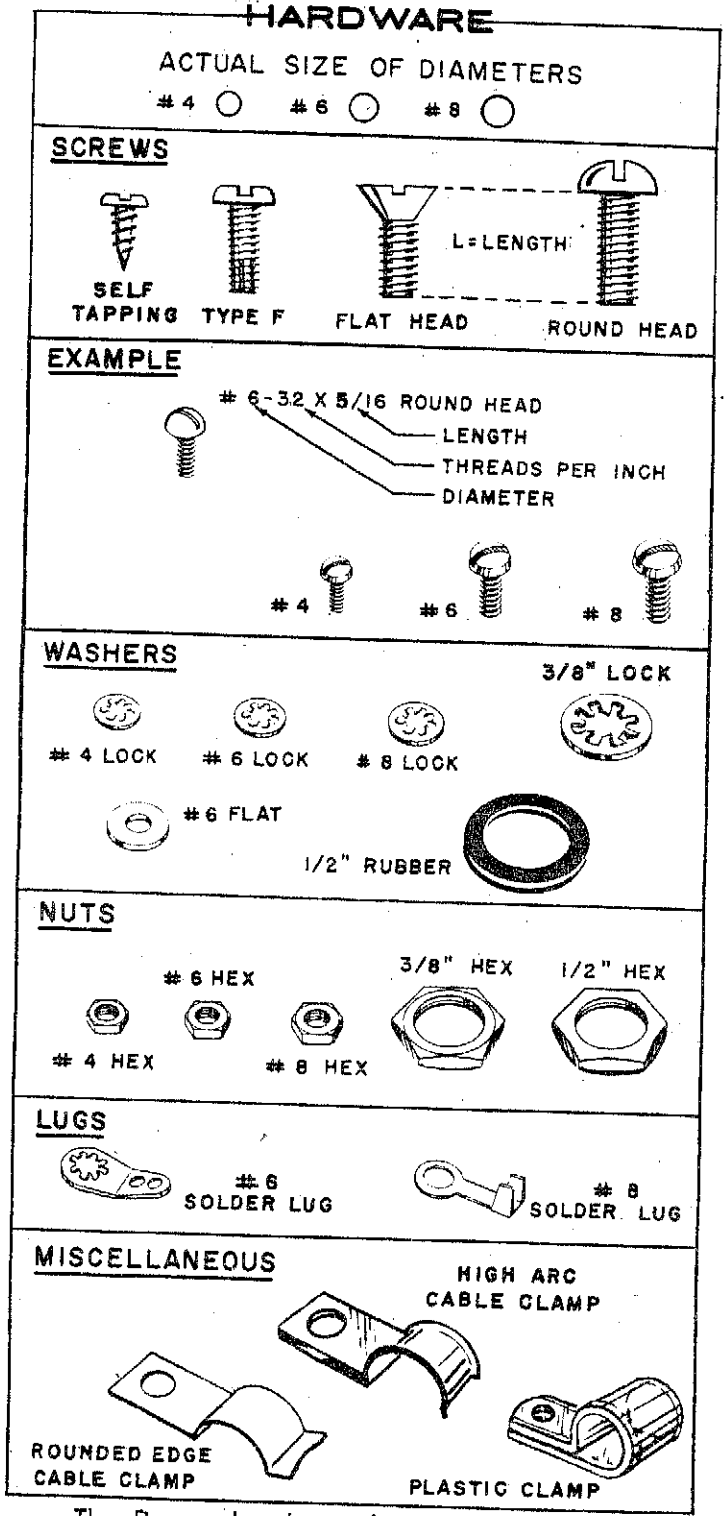
Switches are designated by the letter S. S1 refers to the switch assigned number 1, S2 refers to the switch assigned number 2. Switches may take several forms. In the ST-40, the rotary switches have been assigned numbers S1 and S2, the slide switches have been assigned numbers S4, S5, S6, S7 and S8. The power on-off switch mounted on the rear of the treble control potentiometer R47 and R48, has been assigned number S3. Each lug on the slide switches has been assigned a number. Thus S5-3 refers to lug #3 on slide switch S5.



Turn the rotary switches to the maximum counter-clockwise position. The exact position of the lugs referred to are determined by looking at the switch for the view shown in the figure.

On rotary switches, the front of the wafer is assigned one letter of the alphabet and the rear a second letter. If there is more than one wafer (such as is the case for S1 illustrated in the construction steps), the sides of the wafers are assigned more letters in sequence. Thus the front of the second wafer is assigned letter "C" while the rear of the wafer has been assigned letter "D". In the single wafer switch shown S2A-11 refers to switch S2, the front side of the wafer, solder lug #11.

Hardware is a general term for mechanical parts used in the assembly of EICO kits. Such items are usually screws, nuts and washers. Machine screws are sized in accordance with the diameters of the threaded portion (#4, #6, #8,) with the smaller number denoting the smaller diameter. The second number indicates the number of threads to an inch. Thus, a #6-32 screw has a #6 diameter with 32 threads per inch. The final number indicates the length of the threaded portion. A #6-32 x 3/8 has a 3/8" long threaded portion. The diameters are shown in the figure.



The figure also shows the various head types in which these screws are supplied. Use the type specified in the particular step.

Washers and nuts are sized in accordance with the diameter of the screws they are used with.

Various types of washers are supplied. A lockwasher may have internal or external teeth. A flat washer is made out of flat metal. Fiber and bakelite washers are used for insulating devices. They generally separate two metallic pieces of hardware. Tinnerman speed nuts are generally used to mount a chassis cover or bottom plate.

Self tapping screws are used where it is not desirable to hold the screw to the chassis by a nut. The screw actually taps the threads in the metal into which it is screwed. The sizes are designated by numbers similar to those used for machine screws, with the smaller number indicating a smaller diameter screw.

Grommets are rubber devices used for insulating wire from the metal chassis.

Most of the other component parts used with the kit are self evident and require little further explanation or description.

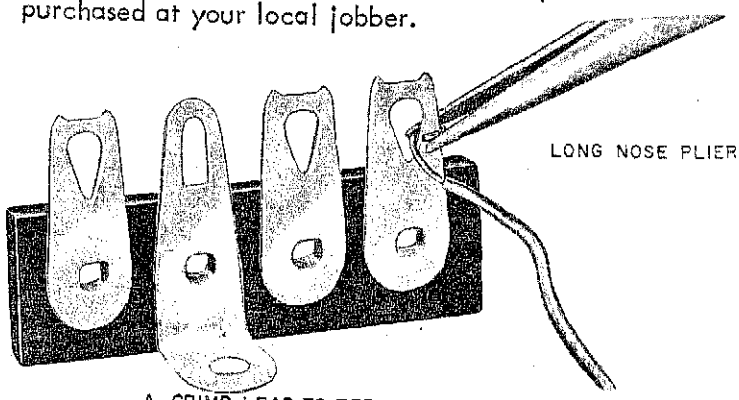
If after having checked all your components against the parts list, you find a shortage, please write us at:

Customer Service
Electronic Instrument Co., Inc.
33-00 Northern Blvd.
Long Island City 1, N.Y.

Include the inspection slip, with your letter, describing the shortage. If there is a slight hardware shortage, you can expedite matters by purchasing these pieces at your local jobber or hardware store.

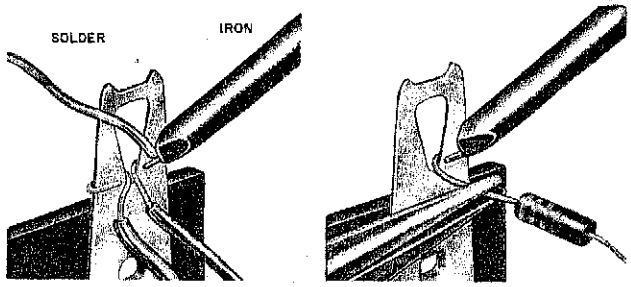
Soldering Techniques: To get a good, clean connection, use the soldering techniques described below. USE THE BEST GRADE OF ROSIN CORE RADIO SOLDER ONLY. UNDER NO CIRCUMSTANCES SHOULD ACID CORE SOLDER OR ACID FLUX BE USED. The use of acid core solder or acid fluxes can cause serious corrosion and will void all the repair and service guarantees.

The soldering and wiring techniques described below should be practiced several times by the novice before he attempts to wire or solder components in the actual kit. Practice several connections with a spare piece of wire and a socket or terminal strip that can be purchased at your local jobber.



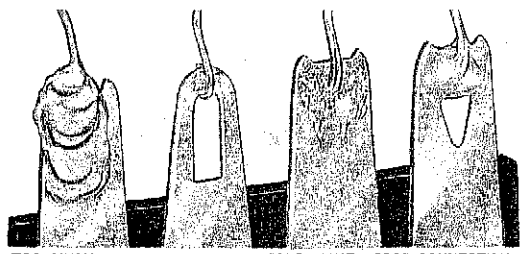
A. CRIMP LEAD TO TERMINAL FOR GOOD CONNECTION

First make a good mechanical connection. Remove 1/4" of insulation from the end of the wire. Feed the wire through the solder lug opening so that the wire insulation just touches the lug. With the long-nose pliers, bend the wire lead around the lug and crimp the wire lead to the lug. Now solder this wire. Place the tip of the hot soldering iron on the lug or terminal at a point close to the wire being soldered. Apply the solder to the junction of the lug, wire and soldering iron. When the lug and wire have been heated sufficiently, the solder will flow into and over the joint. Remove the iron when the solder starts to flow and remove the solder immediately after. Use only enough solder to cover the wire at the connection point.



B. APPLY SOLDER TO LUG, WIRE AND IRON C. USE CLIPS TO CONDUCT HEAT AWAY

A poor solder connection is obviously, its appearance. A grainy or pitted joint is a poor connection due to insufficient heat. Blobs of solder on the wire or solder lug is also due to insufficient heat. Solder should flow as a result of the heated lug and wire. Do not solder by applying solder to the iron tip and then wiping the hot solder onto the joint. A well soldered joint is indicated by a smooth shiny finish on the soldered connection.


D. TOO MUCH SOLDER TOO LITTLE SOLDER COLD JOINT GOOD CONNECTION

Construction Hints: The various lengths of wire to be used in the kit are specified in the construction steps. After cutting the wire to the length specified, strip the insulation off 1/4" from each end. The exposed wire will be used to make the actual connection to the solder lug.

Shielded wire sizes are also indicated in the specific construction step. In the particular step you will be told just how much of the outer insulation must be removed and just how long the shield strands and inner conductor (s) must be.

Components, such as resistors, capacitors, transformers, etc., may have longer leads than specified. Cut the leads to the length indicated in the particular step. This length is to be measured from the body of the component. In the case of insulated leads, strip 1/4" of insulation off from the ends and twist the strands (if any) of the wire together.

As an example, one step may specify that each lead on a resistor be cut to 1/2". 1/4" of each lead is used to make a mechanical connection to the solder lug. The other 1/4" is between the socket and the component so that the component will not be overheated when soldering.

When a connection is indicated, a (C) or an (S) will appear next to the lug involved. The (C) indicates that the connection should be made mechanically, but is not to be soldered yet, since other leads are to be connected to this same lug. The (S) indicates that the connection should be made and soldered immediately. However, the (S) is always followed by a number, such as (S1), (S2), (S3), etc. This number indicates the number of connections made to the lug. It is a check on the accuracy of your work.

As an example, if it says (S3), you should count three leads going to the lug to be soldered. If there are less than three leads at this particular lug, you will know that you have forgotten one or more leads, or connected them to the wrong lugs. If there are more than three leads, you can be certain you have connected an extra wire to this lug, which should probably go elsewhere.

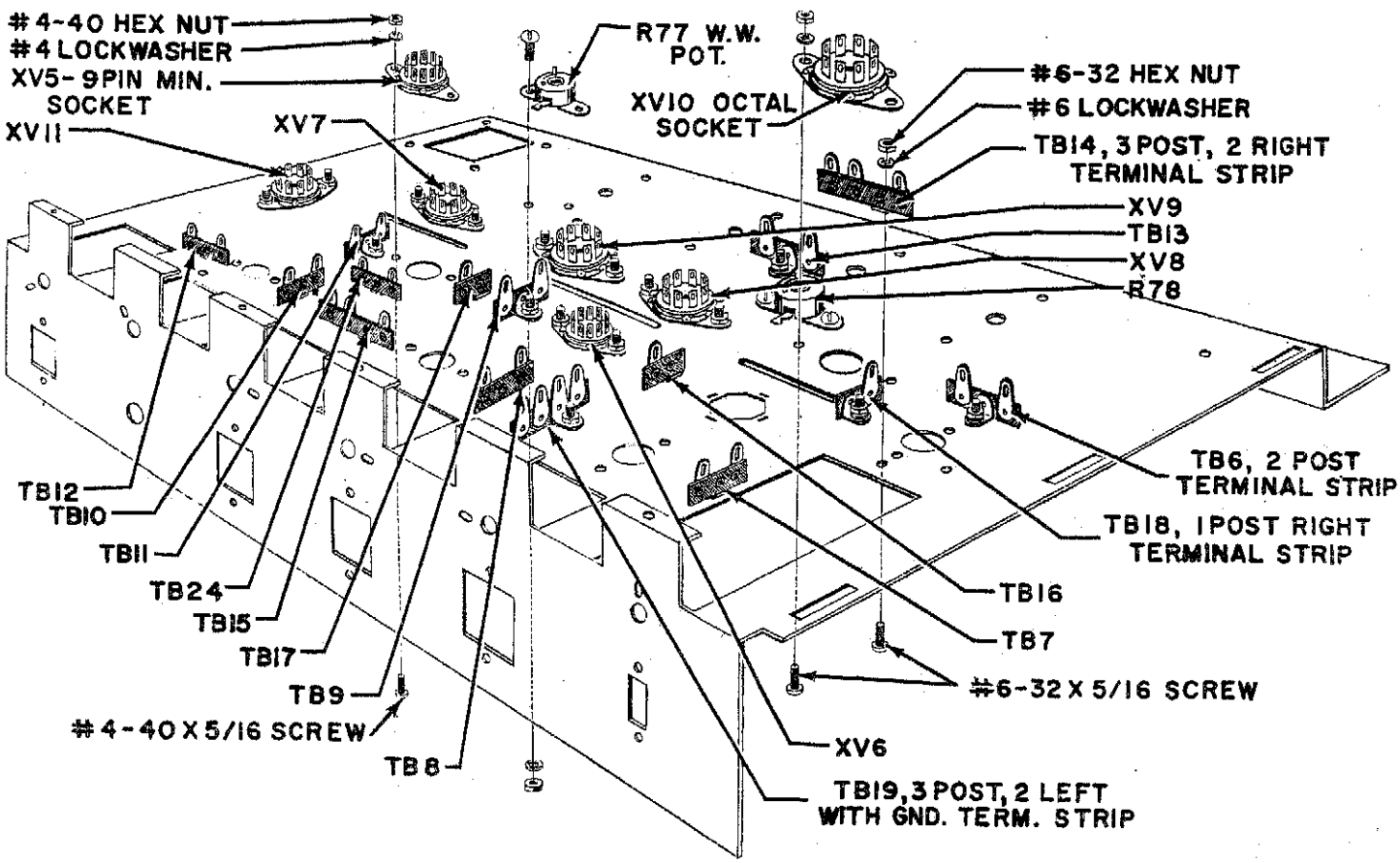
When you assemble the components in your unit, mark the symbol number of each socket and terminal strip near the part with a crayon. This will facilitate your wiring operation.

When wiring, lay the component in close to the chassis, dress as shown in the drawing. Be careful to avoid shorts at the lugs. The book is written so that the wiring closest to the chassis usually gets wired in first. The next layer of wires are to be soldered in next. In each case, dress the leads and components as close to the chassis as possible.

Next to each step number you will find a parenthesis ( ). After you have completed each step, make a check mark in the parenthesis so that you will have a record of your work. Follow the steps in the sequence given in the book. Do not skip steps or pages.

If any addenda are included in your book to modernize your instrument or make corrections or part substitutions, be sure to correct the Construction Book first before you start to wire or assemble your kit.

You are now ready to construct your fine stereo dual power amplifier.



CHASSIS ASSEMBLY FIG. 1

The following steps refer to figure 1.

Place the chassis on the workbench in the position shown in the drawing. The surface of the chassis facing up towards you will be referred to as the bottom, while the surface laying against the workbench is the top. The front of the chassis has the six rectangular cutouts while the rear of the chassis has only one rectangular cutout at the left corner. Orient component as shown in Fig. 9 (fold-out).

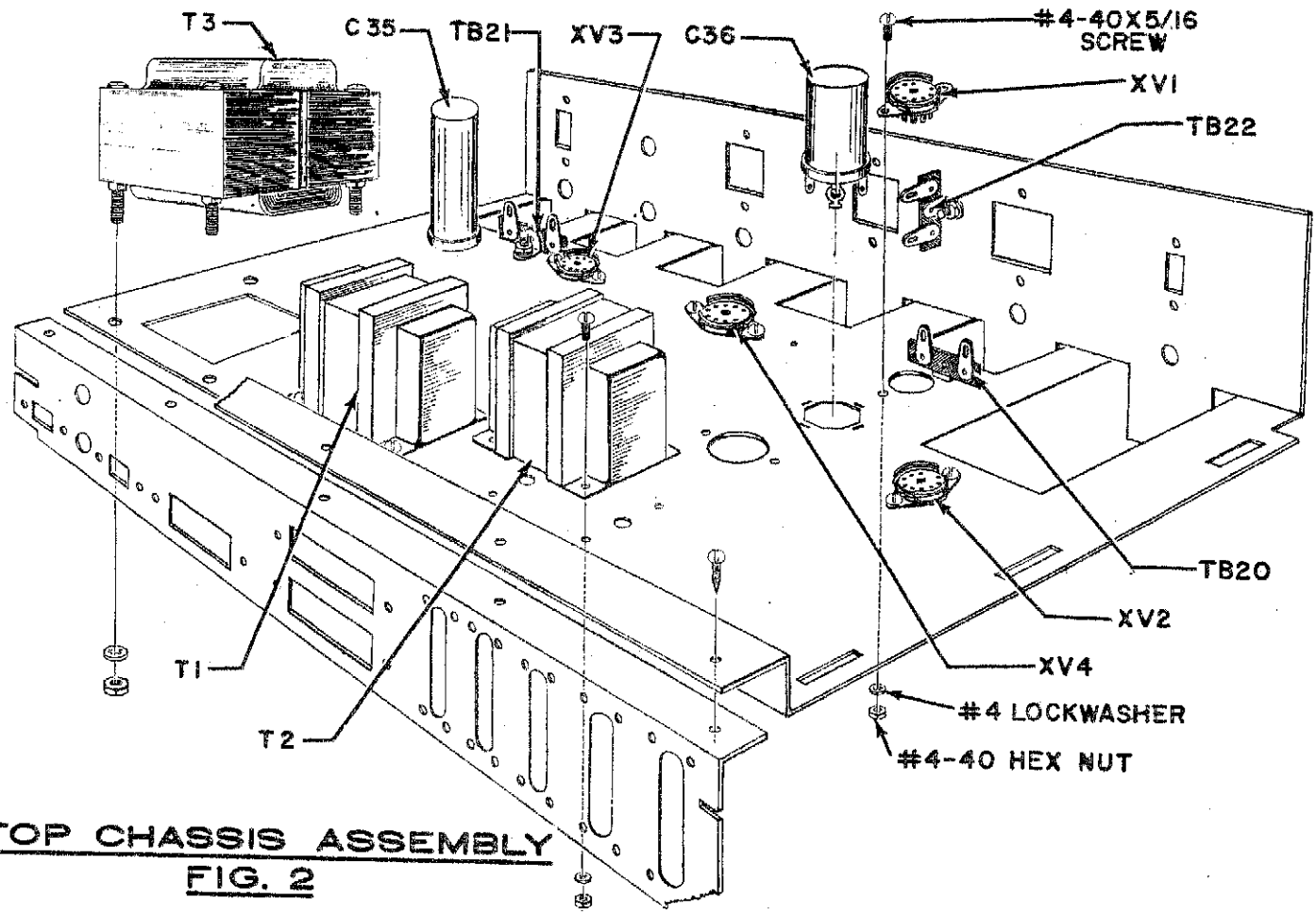
( ) 1. Mount octal socket XV10 on the bottom near the right hand side of the chassis, as shown. Note the orientation of the center key in Figure 9. Use two #6-32 x 5/16 screws, two #6 lockwashers and two #6-32 hex nuts.

( ) 2. Similar to the above, mount octal sockets XV8, XV9, XV7 and XV11. Note the orientation of the center keys in Figure 9. Use two #6-32 x 5/16 screws, two #6 lockwashers and two #6-32 hex nuts to secure each socket to the chassis.

( ) 3. Mount the 9 pin miniature sockets without shield supports XV5 and XV6, in the center of the chassis. Note the orientation of the pins in Figure 9. Use two #4-40 x 5/16 screws, two #4 lockwashers and two #4-40 hex nuts to secure each socket to the chassis.

( ) 4. Mount the nine 2 post terminal strips TB6, TB7, TB8, TB9, TB10, TB11, TB12, TB13 and TB24; the two 3 post 2 right terminal strips TB14 and TB15, the three 1 post right terminal strips TB16, TB17 and TB18; and the 3 post 2 left with ground terminal strip TB19; to the bottom of the chassis as shown. Observe the orientation of each terminal strip drawn in Figure 9. Use one #6-32 x 5/16 screw, one #6 lockwasher and one #6-32 hex nut to secure each terminal strip to the chassis.

( ) 5. Mount the miniature wire wound adjustment pots, R77 and R78, to the bottom of the chassis, as shown. Note the orientation of each pot in Figure 9. Use two #4-40 x 5/16 screws from below the chassis and two #4 lockwashers and two #4-40 hex nuts from above the chassis on each pot. Do not short the screws to the solder lugs on the pots.



TOP CHASSIS ASSEMBLY
FIG. 2

The following steps refer to figure 2.

In this drawing, the chassis shown in Figure 1 has been turned over. The top of the chassis is now up towards you, while the six rectangular cutouts and the front panel with other cutouts are away from you. The mounting of the rear panel is shown in the drawing, but will not be completed at this time. The transformer mountings are also shown in this drawing, but will be completed later.

(✓) 1. Mount the two 2 post terminal strips, TB20 and TB21, to the top of the chassis using one #6-32 x 5/16 screw, one #6 lockwasher and one #6-32 hex nut, on each. Mount the two post terminal strip, TB22 to the front panel on the chassis using one #4-40 x 1/4 flat head screw, one #4 lockwasher and one #4-40 hex nut.

(✓) 2. Mount the four 9 pin miniature sockets with shield support, XV1, XV2, XV3 and XV4 from above the chassis, as shown. Noting the pin numbers stamped next to each solder lug in the mold. Orient the sockets as shown in Figure 9. Secure each socket to the top of the chassis using two #4-40 x 5/16 screws, two #4 lockwashers and two #4-40 hex nuts.

(✓) 3. Mount the 40/20mfd, 500V electrolytic can capacitor, C35, to the top of the chassis as shown. Next to one lug is a triangle and next to the second lug is a semicircle. Orient the capacitor so that the triangle and semicircle appear at the respective locations as shown in Figure 9. Insert the capacitor mounting tabs into the slots in the chassis and twist the tabs a little less than a quarter turn. Do not twist the tabs excessively or they will shear off. Solder the capacitor tab without a hole, to the chassis at the slot in the chassis.

(✓) 4. Mount the 20/40/40mfd, 400/350/350V electrolytic can capacitor, C36, to the top of the chassis as shown. Next to one lug is a half moon (semicircle), next to a second lug is a square and next to the third lug is a triangle. Orient the capacitor and secure as in previous step.

REAR PANEL ASSEMBLY AND WIRING

The following steps refer to figure 3.

The rear panel consists of a long "U" shaped channel with numerous cutouts, to mount the various components. There are two flanges running along the length of the panel. The wide flange is considered the bottom in this drawing and the narrow flange is the top. When the following steps refer to the front of the mounting panel, it is describing an assembly operation concerning the side of the panel facing you in the drawing. The rear of the panel faces away from you, in the drawing. Note that the flanges are towards you. To avoid confusion, hold the panel as shown in the drawing.

( ) 1. Mount the triple input jack, J4, 5, 6, to the panel. Orient the jack so that the small solder lugs 2 and 5 are as shown. Place a triple jack insulator between the front face of the panel and the jack. Secure the jack and insulator to the panel using four #4-40 x 5/16 screws, four #4 lockwashers and four #4-40 hex nuts.

( ) 2. Similar to the above, mount triple input jacks J1, 2, 3; J7, 8, 9; J10, 11, 12; and J13, 14, 15. Orient all jacks so that the solder lugs are in the position equivalent to that shown for jack J4, 5, 6. Place a triple jack insulator between each jack and the front face of the panel. Secure each jack and insulator combination to the panel using four #4-40 x 5/16 screws, four #4 lockwashers and four #4-40 hex nuts.

( ) 3. Mount the four screw terminal board TB3 to the rear of the panel, as shown. Secure the terminal board to the panel using two #6-32 x 5/16 screws and two #6-32 hex nuts. Under one hex nut, place a #6 ground lug. Under the second hex nut, place a one post right with ground terminal strip TB4 and a #6 lockwasher.

( ) 4. Similar to the above, mount four screw terminal boards TB1 and TB2 as shown. Use two #6-32 x 5/16 screws and two #6-32 hex nuts to secure each terminal board to the panel. Under each nut used for securing TB2, place one #6 lockwasher. Under one nut used for securing TB1, place one lockwasher and under the second nut place the two post terminal strip TB5 and one lockwasher. The lockwasher in the latter case is directly under the nut, while TB5 is against the panel.

( ) 5. Mount the AC receptacle J16 to the front of the panel as shown. Use two #6-32 x 5/16 screws, two #6 lockwashers and two #6-32 hex nuts.

( ) 6. Similar to the above, mount AC receptacle J17. Use two #6-32 x 5/16 screws, two #6 lockwashers and two #6-32 hex nuts.

( ) 7. Mount the fuseholder XF1 to the rear of the panel, as shown. Use a thin rubber washer between the fuseholder mounting flange and the panel. Secure the fuseholder to the panel using a 1/2"-32 hex nut. Do not tighten too much or the holder will crack.

( ) 8. Push a rubber grommet in the remaining hole in the rear panel, under the fuseholder.

The following steps refer to figure 4.

( ) 1. Connect a 2 1/2" piece of black wire from J4, 5, 6-2 (C) to J4, 5, 6-5 (C).

( ) 2. Connect a 2 1/2" piece of black wire from J1, 2, 3-2 (C) to J1, 2, 3-5 (C).

( ) 3. Connect a 2 1/2" piece of black wire from J7, 8, 9-2 (C) to J7, 8, 9-5 (S1).

( ) 4. Continue by connecting a 2 1/2 piece of black wire from J10, 11, 12-2 (C) to J10, 11, 12-5 (S1).

( ) 5. Cut all leads on the two 47KΩ (yellow, violet, orange, silver) resistors R1, R2 to 1/2". Connect R1 from J1, 2, 3-2 (C) to J1, 2, 3-3 (C). Connect R2 from J4, 5, 6-2 (C) to J4, 5, 6-3 (C).

( ) 6. Cut all leads on the two 100KΩ (brown, black, yellow, silver) resistors R3, R4 to 1/2". Connect R3 from J1, 2, 3-4 (C) to J1, 2, 3-5 (S2). Connect R4 from J4, 5, 6-4 (C) to J4, 5, 6-5 (S2).

( ) 7. Cut an 11 1/2" length of 3 conductor shielded cable. On one end, strip back 1" of the outer insulation. Twist the shield threads together. Cut these strands to 1" and cover them with a 3/4" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. Connect the twisted shield strands to J4, 5, 6-2 (S3), the orange lead to J4, 5, 6-1 (S1), the red lead to J4, 5, 6-3 (S2), and the brown lead to J4, 5, 6-4 (S2).

On the other end of the same shielded cable, strip back 1" of the outer insulation. Twist the shield strands together. Cut these strands to 1". Cover them with a 3/4" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. This end of the cable does not get connected until later.

8. Cut a 13 1/2" length of 3 conductor shielded cable. On one end, strip back 1" of the outer insulation. Twist the shield strands together. Cut the shield strands to 1" and cover them with a 3/4" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. Connect the twisted shield strands to J1, 2, 3-2 (S3). The orange lead to J1, 2, 3-1 (S1). The red lead to J1, 2, 3-3 (S2) and the brown lead to J1, 2, 3-4 (S2). On the other end of the same shielded cable, strip back 1" of the outer insulation. Twist the shield strands together. Cut these strands to 1". Cover them with a 3/4" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. This end of the cable does not get connected until later.

9. Cut a 15 1/2" length of shielded 3 conductor cable. On one end strip back 1" of the outer insulation. Twist the shield strands together. Cut the shielded strands to 1" and cover them with a 3/4" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. Connect the twisted shield strands to J7, 8, 9-2 (S2), the orange lead to J7, 8, 9-4 (S1), the red lead to J7, 8, 9-3 (S1), and the brown lead to J7, 8, 9-1 (S1).

On the other end of the same shielded cable, strip back 1 1/2" of the outer insulation. Twist the shield strands together. Cut these strands to 1 1/4". Cut the inner conductors to 1". Strip back the insulation to 1/4" from the end of each of the inner conductors. This end of the cable does not get connected until later.

10. Cut a 17 1/2" length of shielded 3 conductor cable. On one end strip back 1" of the outer insulation. Twist the shield strands together. Cut the shielded strands 1" and cover them with a 3/4" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. Connect the twisted shield strands to J10, 11, 12-2 (S2), the orange lead to J10, 11, 12-4 (S1), the red lead to J10, 11, 12-3 (S1), the brown lead to J10, 11, 12-1 (S1).

On the other end of the same shielded cable, strip back 1 1/2" of the outer insulation. Twist the shield strands together. Cut these strands to 1 1/2". Cover them with a 1" piece of thick spaghetti. Strip back the insulation 1/4" from the end of each of the inner conductors. This end of the cable does not get connected until later.

11. On one end of a 17" piece of black single conductor shielded cable, strip the outer insulation back 1/2". Twist the shield strands together. Strip the insulation of the inner conductor back 1/4". Connect the twisted shield strands to J13, 14, 15-5 (S1). Connect the inner conductor to J13, 14, 15-4 (S1).

On the other end of the same piece of shielded cable, strip the outer insulation back 1 3/4". Twist the shield strands together. Cut the shield strands to 1 3/4" and cover it with a 1 1/2" piece of thick spaghetti. Cut the inner conductor to 1/2" and strip back the inner insulation to 1/4". This end will be connected later.

12. On one end of a 17" piece of grey single conductor shielded cable, strip the outer insulation back 1/2". Twist the shield strands together. Strip the insulation of the inner conductor back 1/4". Connect the twisted shield strands to J13, 14, 15-2 (C). Connect the inner conductor to J13, 14, 15-3 (S1).

On the other end of the same piece of shielded cable, strip the outer insulation back 1 1/2". Twist the shield strands together. Cut the shield strands to 1 1/2" and cover it with a 1 1/4" piece of thick spaghetti. Cut the inner conductor to 1/2" and strip back the inner insulation to 1/4". This end will be connected later.

13. On one end of a 17" piece of black single conductor shielded cable, strip the outer insulation back 1/2". Twist the shield strands together. Strip the insulation of the inner conductor back 1/4". Connect the twisted shield strands to J13, 14, 15-2 (S2). Connect the inner conductor to J13, 14, 15-1 (S1).

Strip the insulation back 1/4" from each end of the inner conductor. Connect the inner conductor from the end without the shield strands to S1G-6 (S1). The other end will be connected later.

( ) 5. Connect a 3/4" piece of bare wire from S1D-11 (C) to S1E-11 (S1).

( ) 6. Connect a 1 1/2" piece of bare wire covered with a 1" piece of spaghetti from S1D-12 (S1) to S1D-1 (C).

( ) 7. Connect a 2 1/2" piece of blue wire from S1B-12 (S1) to S1B-3 (C).

( ) 8. Connect one end of a 4" piece of blue wire to S1D-8 (C). The other end will be connected later.

( ) 9. Connect one end of a 3 1/2" piece of green wire to S1D-7 (S1). The other end will be connected later.

( ) 10. Connect one end of a 4 1/2" piece of black wire to S1C-6 (C). The other end will be connected later.

( ) 11. Connect one end of a 5" piece of brown wire to S1E-9 (C). The other end will be connected later.

( ) 12. Connect one end of a 2 1/2" piece of orange wire to S1F-8 (S1). The other end will be connected later.

( ) 13. Connect one end of a 2" piece of black wire to S1H-11 (C). The other end will be connected later.

The five triple input jacks were previously mounted on the rear panel. Shielded wires were connected to these jacks. Place the panel near the switch S1, so that the jacks appear in the sequence shown in the drawing. See the mechanical layout of this in Figure 3 and the wiring in Figures 4 and 9.

( ) 14. From triple input jack J4, 5, 6 connect the shield strands from the remaining end of the shielded cable to S1H-11 (S3), the brown lead to S1H-8 (S1), the red lead to S1H-9 (S1) and the orange lead to S1H-10 (S1).

( ) 15. From triple input jack J10, 11, 12, connect the shield strands from the remaining end of the shielded cable to S1F-6 (C), the brown lead to S1E-9 (S2), the red lead to S1E-10 (S1) and the orange lead to S1F-12 (S1).

( ) 16. From the triple input jack J7, 8, 9, connect the shield strands from the remaining end of the shielded cable to S1C-6 (C), the brown lead to S1D-8 (S2), the red lead to S1D-9 (S1) and the orange lead to S1D-10 (S1).

( ) 17. On triple input jack J13, 14, 15, one end of a black shielded lead was connected to J13, 14, 15-4 and J13, 14, 15-5. Connect the shield strands from the other end to S1C-6 (C) and the inner conductor to S1D-11 (S2).

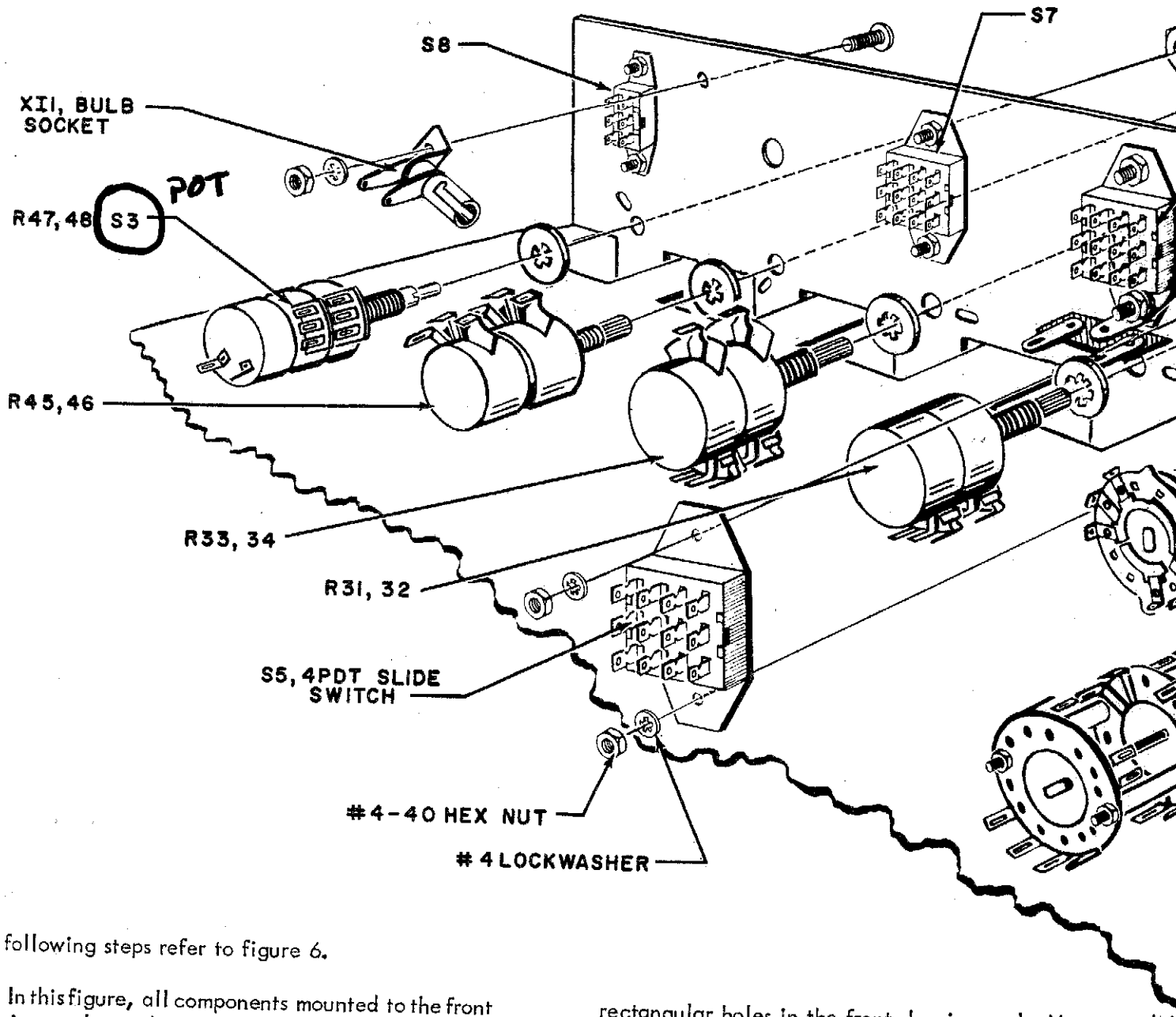
( ) 18. From the triple input jack J1, 2, 3, connect the shield strands from the remaining end of the shielded cable to S1A-10 (S3), the brown lead to S1B-7 (S1), the red lead to S1B-8 (S1) and the orange lead to S1B-9 (S1).

( ) 19. You have now completed the prewiring of the switch. Mount the rear panel to the rear protusion on the main chassis using 5 #6 self tapping screws. See figures 2 & 9 for the orientation and mounting of the panel. Push the group of 5 twisted leads through hole "A" and the shield leads connected to J13, 14, 15-1 and J13, 14, 15-3 through hole "AA".

( ) 20. Mount the switch just prewired, S1, on to the front panel. Orient the switch so that the locating lug fits into the elliptical hole adjacent to the mounting hole. Use a lockwasher between the switch and the panel. Secure the control to the panel using a 3/8" hex nut. See figure 6 to note the mechanical mounting. See figure 9 for the placement of the leads from the rear input jacks.

( ) 21. Slip a plastic cable clamp around the wires connected to S1 and the input jacks. Position this clamp over the hole on the chassis near the input jacks. See Figure 9 for location. Put a #6 flatwasher on a #6-32 x 5/16 screw and secure cable clamp to chassis with a #6 lockwasher and a #6 hex nut on the top side of the chassis.

( ) 22. Similar to above, slip a second plastic cable clamp over the leads and secure to the chassis in the hole near XV2. See Figure 9. Use a #6-32 x 5/16 screw, #6 flatwasher, #6 lockwasher and a #6 hex nut.



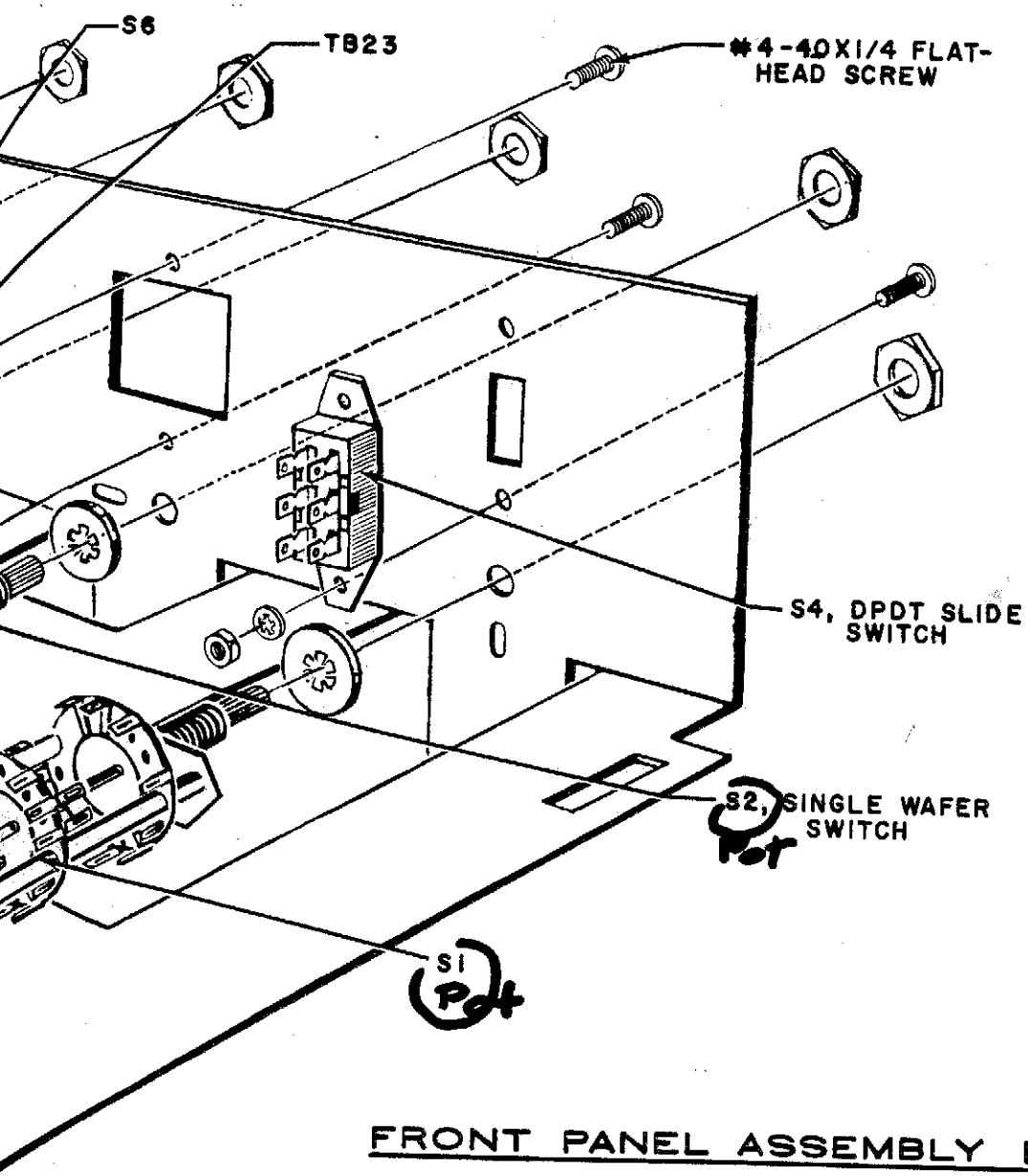
The following steps refer to figure 6.

In this figure, all components mounted to the front chassis panel are shown. Note that this is not the actual decorative and separate front panel which contains all the descriptive nomenclature. This panel is an integral part of the main chassis. Note that the view in the drawing is from the rear of the chassis. Switch S1 has already been mounted.

1. Mount the two DPDT slide switches, S4 and S8, as shown, in the rectangular holes closest to the two ends of the panel. Use two #4-40 x 1/4 flat head screws, two #4 lockwashers and two #4-40 hex nuts on each.

2. Mount the three 4PDT slide switches, S5, S6 and S7, as shown, in the remaining three larger rectangular holes in the front chassis panel. Use two #4-40 x 1/4 flat head screws, two #4 lockwashers and two #4-40 hex nuts on each. On switch S6 mount the two post terminal strip, TB23, as shown.

3. Push the pilot light bulb into its socket XI1 and place the bulb shield over the bulb. Mount the pilot light assembly XI1 to the front panel using one #4-40 x 1/4 flat head screw, one #4 lockwasher and one #4-40 hex nut. Orient the socket so that the bulb is right opposite the round hole in the panel which is located midway between S7 and S8. Now, tighten the hex nut onto the screw holding the socket in this position.



FRONT PANEL ASSEMBLY FIG. 6

Next to the rotating shaft, on the front plate ach potentiometer and rotary switch, you will a small locating lug. Next to the round 3/8" nting hole for each potentiometer and rotary ch (in the front chassis panel) you will find a l, eliptically-shaped hole. The rotating shaft bushing on the control fit through the round while the locating lug fits through the adja- eliptical hole when the control is oriented in er direction on the panel.

Mount dual 750K potentiometer R31, 32; dual potentiometer R33, 34; concentric 1M poten- eter R45, 46; and concentric 500K potenti- er with switch R47, 48, S3, in the proper loca- tions on the front chassis panel, as shown in the drawing. Orient each control so that the locating lug fits into its appropriate and adjacent eliptical hole. Between each control and the panel, place a 3/8" lockwasher. Secure each control to the panel using a 3/8" hex nut.

5. Following the above procedure, mount the single wafer rotary switch S2 at the appropriate location on the front chassis panel. Orient the switch so that the locating lug fits into the adjacent eliptical hole. Between the switch and the panel, place a 3/8" lockwasher. Secure the switch to the panel using a 3/8" hex nut.

The following steps refer to figure 7.

1. Run the twisted leads along the chassis, as shown. Dress the leads along the chassis using two small metal cable clamps. Secure the two cable clamps to the chassis using two #6-32 x 5/16 screws, two #6 lockwashers and two #6-32 hex nuts. Note that one cable clamp is located in a hole near the power transformer mounting and a second cable clamp is located in a hole near the electrolytic can capacitor, C35. See figure 2. Do not tighten the nuts holding the twisted leads yet because other cable clamps will be mounted on the underside of the chassis using the same screws. Do not use the two larger cable clamps.

2. From the twisted leads, connect the red wire to S8-1 (S1), the grey wire to S8-2 (S1), the white wire to S8-5 (S1), the green wire to S8-3 (S1) and the blue wire to S8-6 (S1). Dress the leads along the front panel away from potentiometers R47, R48, S3.

3. Connect one end of a 10" piece of yellow wire to X11-2 (S1) and one end of an 11 1/2" piece of brown wire to X11-1 (S1). Twist the leads together and run them along the front panel, as shown. Dress these leads away from potentiometers R47, R48, S3. Push the other end of the twisted pair through rectangular hole "K" to the bottom side of the chassis.

NOTE: Two printed circuit plates are soldered to the dual potentiometers. One printed circuit plate, PC1, gets connected to the potentiometers R45 and R47, nearest the front apron. The other printed circuit plate, PC2, gets connected to the potentiometers R46 and R48 mounted on the rear of the front potentiometers. To keep the drawings clear and simple, the first plate, PC1, is mounted and wired in first, with the associated connections. The rear potentiometer is shown dotted in.

In Figure 8, the second plate, PC2 is mounted and wired into the circuit, with its associated connections. In this drawing, the front potentiometer, R45, is shown dotted in. All the connections made previously for PC1 are not shown in this drawing to avoid confusion.

FRONT PANEL WIRING

4. Connect a 6" piece of yellow wire from R47-3 (C) to S7-12 (C).

5. Connect a 6" piece of blue wire from R47-1 (C) to S7-9 (C).

6. On printed circuit PC1, cut leads #2, #3 and #6 to 1/2"; cut leads #1, #4, #5 and #7 to 2" and cover each of these with 1 3/4" pieces of spaghetti. Place the plate against the panel in the direction shown, so that lead #2 is next to lug R45-1 and lead #6 is next to lug R45-3. Dress the leads so that they are all pointing towards you, away from the front panel. Connect lead #6 to R45-3 (S1), lead #3 to R45-2 (S1), lead #2 to R45-1 (S1), lead #7 to R47-1 (S2), lead #4 to R47-2 (S1), lead #1 to R47-3 (S2) and lead #5 to TB21-1 (C).

7. Connect one end of a 4 1/2" piece of white wire to TB21-1 (S2) and one end of a 6 1/2" piece of yellow wire to TB21-2 (C). Push both leads through the rectangular hole "J" to the bottom side of the chassis.

8. Connect a 3/4" piece of bare wire from S7-1 (C) to S7-4 (C).

9. Connect a 3/4" piece of bare wire from S7-7 (C) to S7-10 (C).

10. Connect a 3 1/2" piece of black wire from S7-10 (C) to TB23-2 (C).

11. Connect a 5" piece of black wire from S7-4 (C) to TB23-1 (C).

12. Connect one end of a 6" piece of grey wire to S7-3 (C) and one end of a 7" piece of blue wire to S7-9 (C). Run both leads along the panel, through rectangular hole "I" to the bottom side of the chassis.

13. Connect a 5" piece of blue wire from S7-9 (S3) to S6-10 (C).

14. Connect a 5" piece of grey wire from S7-3 (C) to S6-7 (C).

15. Connect a 7" piece of green wire from S5-12 (C) to R33-7 (S1).

16. Connect a 6 1/2" piece of green wire from S5-2 (C) to R34-8 (S1).

17. Connect one end of a 4" piece of orange wire to TB23-1 (C) and one end of a 3 1/2" piece of white wire to TB23-2 (C). Run both leads along the front panel as shown and push them through rectangular hole "I" to the bottom side of the chassis.

18. Connect one end of a 5" piece of green wire to S6-2 (C), one end of a 6" piece of white wire to S6-5 (C), one end of a 7" piece of blue wire to S6-8 (C) and one end of a 9" piece of yellow wire to S6-11 (C). Push the other end of all leads through hole "H" to the bottom side of the chassis.

19. Connect one end of a 3" piece of white wire to TB22-1 (C) and one end of a 4" piece of brown wire to TB22-2 (C). Push the other end of both leads through hole "H" to the bottom side of the chassis.

20. Connect a 3/4" piece of bare wire from S5-2 (S2) to S5-6 (S1).

21. Connect a 3/4" piece of bare wire from S5-8 (S1) to S5-12 (S2).

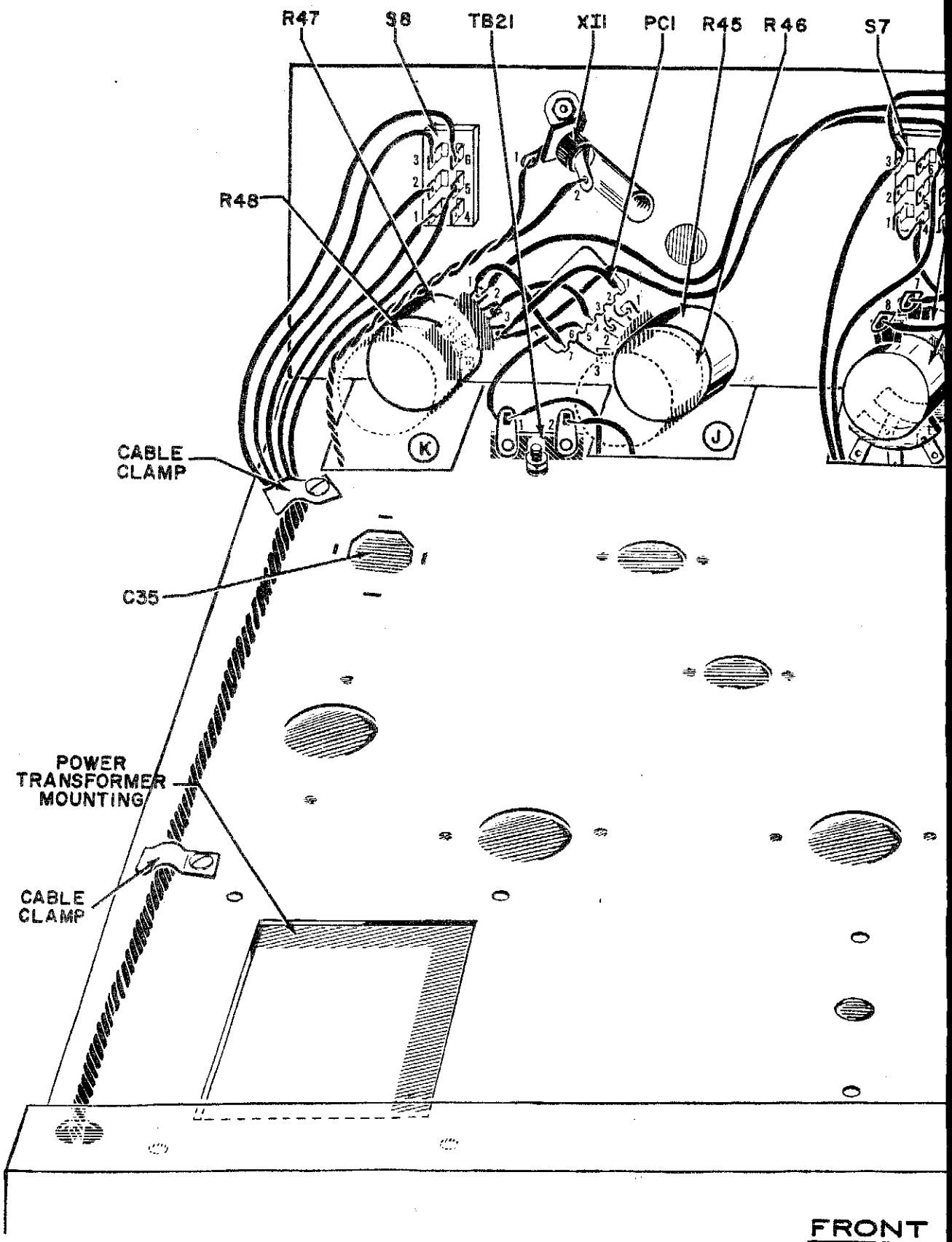
22. Connect a 2" piece of black wire from S2B-10 (C) to S2B-4 (C).

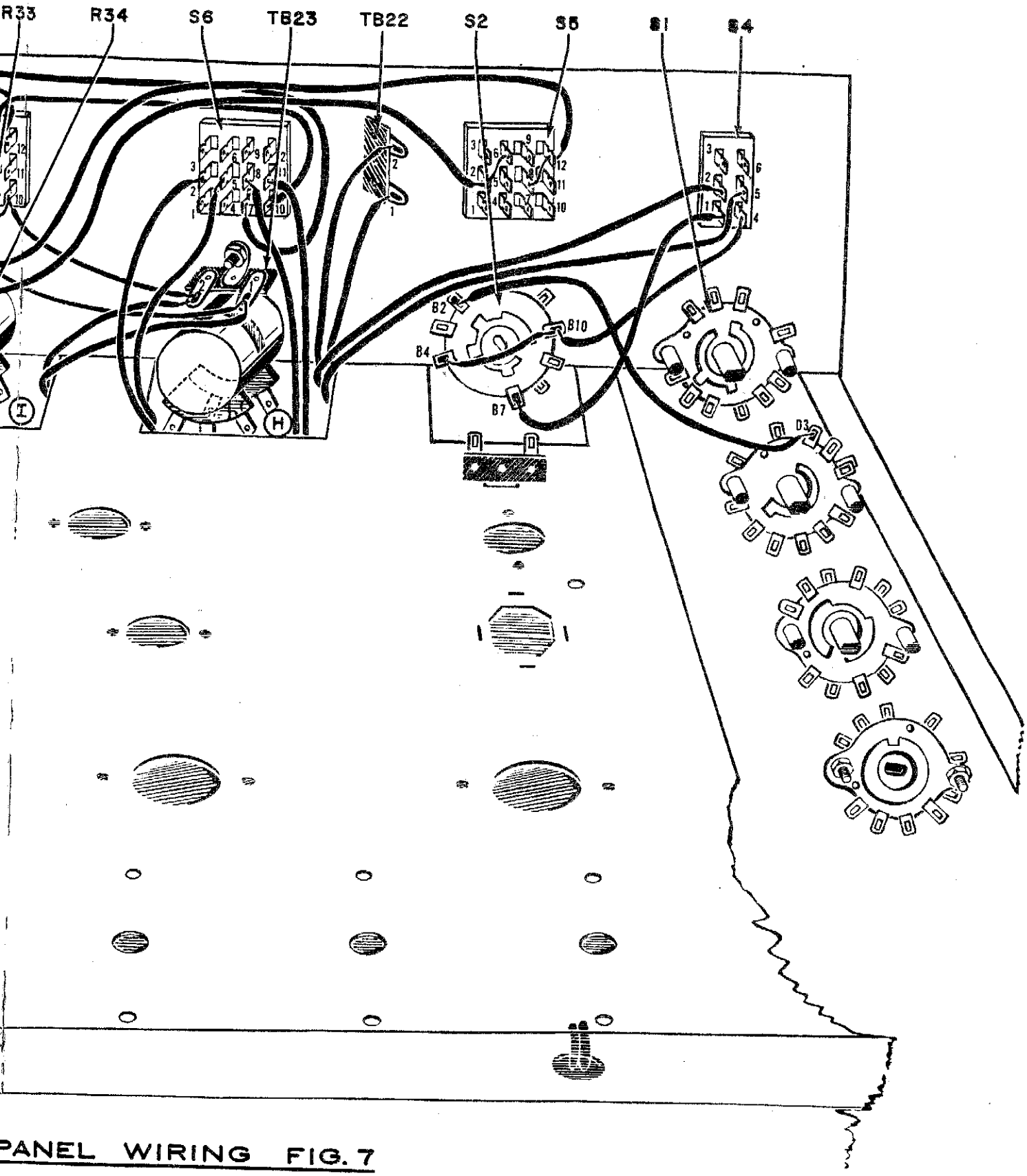
23. Connect a 3" piece of grey wire from S4-4 (S1) to S2B-10 (S2).

24. Connect a 3 1/2" piece of white wire from S4-1 (S1) to S2B-7 (C).

25. Connect a 4" piece of grey wire from S1D-3 (S1) to S2B-2 (C).

26. Connect one end of a 7" piece of grey wire to S4-5 (S1) and one end of a 6" piece of red wire to S4-2 (S1). Run both leads along the front panel as shown. Push them through hole "H" to the bottom of the chassis.


R47
S8
TB2I
XII
PCI
R45
R46
S7
R48
CABLE CLAMP
C35
POWER TRANSFORMER MOUNTING
CABLE CLAMP
K
J
FRONT



PANEL WIRING FIG. 7

The following steps refer to figure 8.

( ) 1. Connect one end of a 12" piece of black wire to S3-7 (S1) and one end of a 15" piece of black wire to S3-8 (S1). Twist the leads together and push them through the rectangular hole "K" to the bottom side of the chassis.

( ) 2. Cut all leads on two .0068mfd (6.8K or 6, 800mmf) disc capacitors, C27 and C28, to 1/2". Connect C27 from S7-8 (S1) to S7-7 (S2). Connect C28 from S7-2 (S1) to S7-1 (S2).

( ) 3. Cut all leads on two .0015mfd (1.5K or 1500mmf) disc capacitors, C25 and C26, to 1/2". Connect C25 from S7-11 (S1) to S7-10 (S3). Connect C26 from S7-5 (S1) to S7-4 (S3).

( ) 4. Connect a 6" piece of white wire from R48-6 (C) to S7-6 (C).

( ) 5. Connect a 6" piece of grey wire from R48-4 (C) to S7-3 (S3).

( ) 6. On printed circuit plate PC2, cut leads #2, #3 and #6 to 1/2"; cut leads #1, #4 and #7 to 1 3/4" and cover each of these with a 1 1/2" piece of spaghetti. Cut lead #5 to 1". Place the plate against R46 as shown. Connect lead #2 to R46-4 (S1), lead #3 to R46-5 (S1), lead #6 to R46-6 (S1), lead #1 to R48-6 (S2), lead #4 to R48-5 (S1), lead #7 to R48-4 (S2) and lead #5 to TB21-2 (S2).

( ) 7. Connect a 4" piece of white wire from S7-6 (S2) to S6-1 (C).

( ) 8. Connect a 4" piece of grey wire from S7-12 (S2) to S6-4 (C).

( ) 9. Cut all leads on two .015mfd (15K or 15, 000 mmf) disc capacitors, C23 and C24, to 1/2". Connect C23 from S6-5 (S2) to S6-4 (S2). Connect C24 from S6-2 (S2) to S6-1 (S2).

( ) 10. Cut all leads on two .009mfd (9K or 9000mmf) disc capacitor, C29 and C30, to 1/2". Connect C29 from S6-11 (S2) to S6-10 (S2). Connect C30 from S6-8 (S2) to S6-7 (S2).

FRONT PANEL WIRING (CONTINUED)

( ) 11. Cut all leads on two 68mmf disc capacitors, C11 and C12, to 3/4". Connect C12 from TB22-1 (S2) to S5-3 (S1). Cover one end of C11 with a 1/2" piece of spaghetti and connect to S5-9 (S1). Connect the other end of C11 to TB22-2 (S2).

( ) 12. Connect a 3 1/2" piece of yellow wire from S1E-4 (S1) to S2A-8 (C).

( ) 13. Cut all leads on two 6.8K (blue, grey, red, silver) resistors, R29 and R30, to 1/2". Connect R29 from S2B-2 (S2) to S2B-3 (S1). Connect R30 from S2A-8 (S2) to S2B-9 (S1).

( ) 14. From S1D-8 connect the blue lead to S4-6 (S1).

( ) 15. From S1E-9, connect the brown lead to S4-3 (S1).

( ) 16. Run the black and the grey shielded cables from hole "AA" along the chassis, as shown. Secure it to the chassis using two small metal cable clamps. Mount one cable clamp to the chassis using the hole between XV1 and C36. Use one of the transformer T2 mounting holes to mount the second cable clamp. Use one #6-32 x 5/16 screw, one #6 lockwasher and one #6-32 hex nut to secure the first clamp to the chassis. Use one #8-32 x 3/8" screw, one #8 lockwasher and one #8-32 hex nut to secure the second clamp to the chassis. Do not tighten the latter screw too much as it is to be removed subsequently when the transformer will be mounted.

( ) 17. Connect the center conductor from the black shielded cable to S2B-4 (S2).

( ) 18. Connect a 3" piece of black wire from S1F-6 (C) to S2A-11 (C).

( ) 19. Connect the twisted strands from the grey shielded cable to S2A-1 (S2) and the center conductor to S2B-7 (S2).

( ) 20. Cut all leads on two 2.7K (red, violet, red, silver) resistors, R35 and R36, to 1/2". Connect R35 from S5-10 (C) to S5-11 (S1). Connect R36 from S5-4 (C) to S5-5 (S1).

( ) 21. Connect a 5" piece of black wire from TB23-1 (S3) to TB20-1 (C).

( ) 22. Connect a 5" piece of black wire from TB23-2 (S3) to TB20-2 (C).

( ) 23. Cut all leads on two .2mfd disc capacitors, C13 and C14, to 1". Connect C13 from S5-10 (S2) to TB20-1 (S2). Connect C14 from S5-4 (S2) to TB20-2 (S2).

( ) 24. Connect a 1" piece of bare wire from S1F-6 (S3) to S1C-6 (S4).

( ) 25. Connect a 3/4" piece of bare wire from S1E-1 (S1) to S1E-2 (C).

( ) 26. Connect a 1 1/2" piece of blue wire from S1G-1 (S1) to S1G-4 (C).

( ) 27. Cut all leads on two 120K (brown, red, yellow, silver) resistors, R23 and R24, to 1/2". Connect R23 from S1D-2 (S1) to S1C-4 (C). Connect R24 from S1F-3 (S1) to S1F-5 (C).

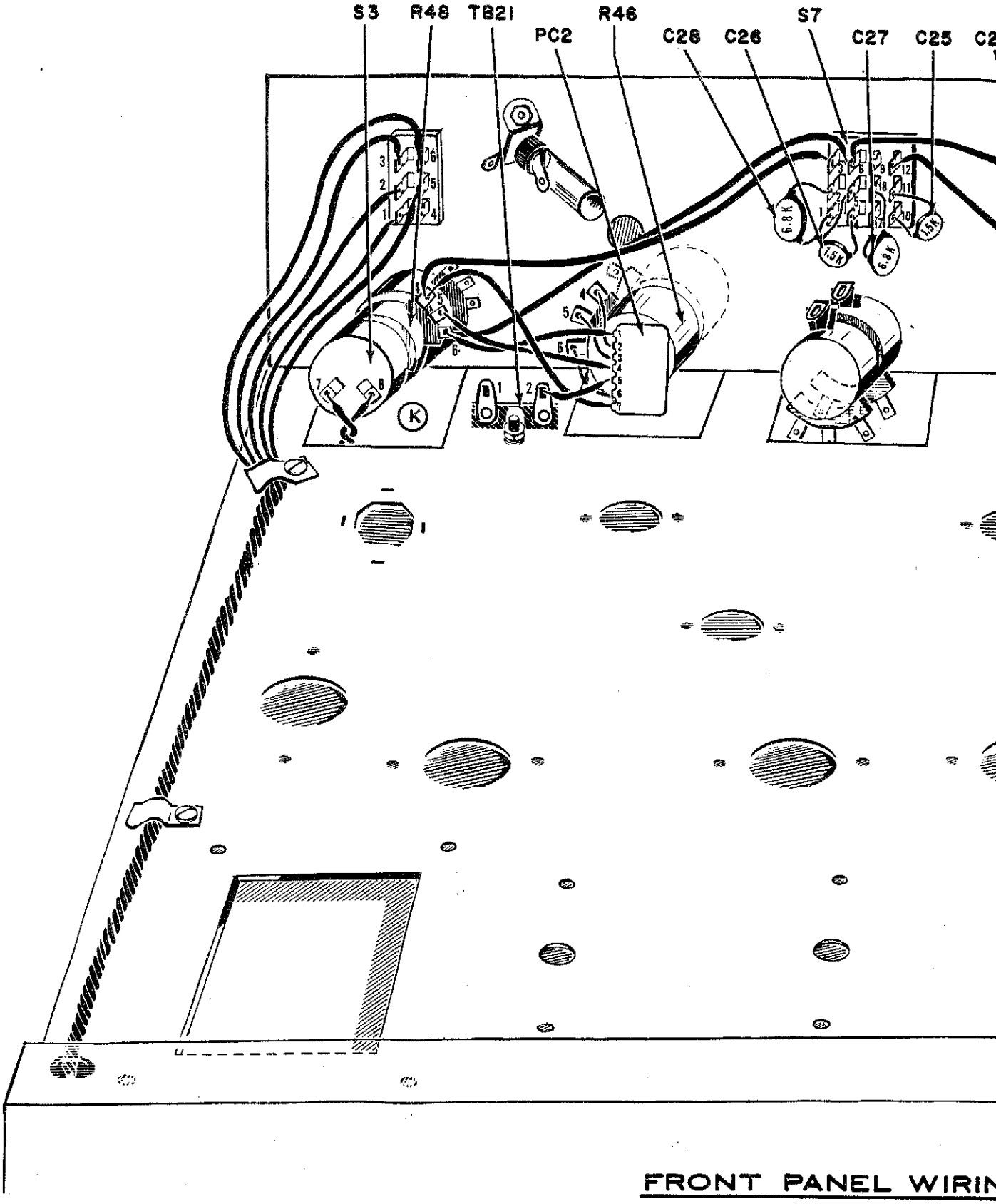
( ) 28. Cut all leads on two 330mmf disc capacitors, C5 and C6, to 3/4". Connect C5 from S1B-4 (S1) to S1C-4 (S2). Connect C6 from S1F-5 (S2) to S1G-5 (S1).

( ) 29. Cut all leads on two 200K (red, black, yellow, gold) resistors, R5 and R6, to 1/2". Connect R5 from S1B-1 (C) to S1B-3 (C). Connect R6 from S1G-2 (C) to S1G-4 (C).

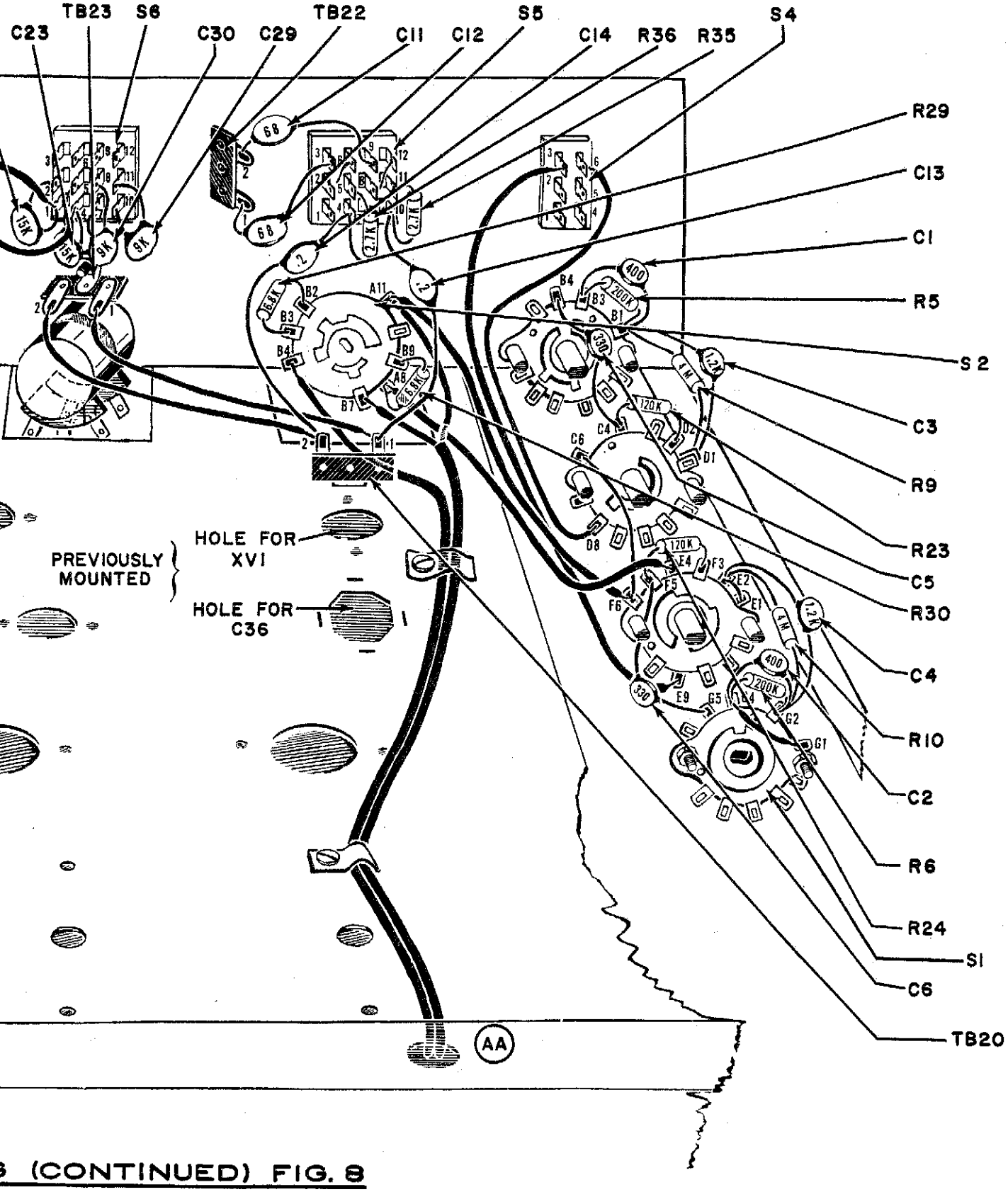
( ) 30. Cut all leads on two 400mmf disc capacitors, C1 and C2, to 1/2". Connect C1 from S1B-1 (C) to S1B-3 (S3). Connect C2 from S1G-2 (C) to S1G-4 (S3).

( ) 31. Cut all leads on two 4MΩ (yellow, black, green, gold) resistors, R9 and R10, to 3/4". Connect R9 from S1B-1 (C) to S1D-1 (C). Connect R10 from S1E-2 (C) to S1G-2 (C).

( ) 32. Cut all leads on a .0012mfd (1.2K or 1200 mmf) disc capacitors, C3 and C4, to 3/4". Connect C3 from S1B-1 (S4) to S1D-1 (S3). Connect C4 from S1E-2 (S3) to S1G-2 (S4).



FRONT PANEL WIRIN



(CONTINUED) FIG. 8

B12-2

BOTTOM WIRING

The following steps refer to figure 9.

In the drawing, the back panel is shown laying next to the rear side of the main chassis. Actually, the panel has already been attached to the main chassis. It is drawn in this fashion to clarify the ensuing wiring steps.

( ) 1. From hole "A", connect the green lead to TB13-2 (C).

( ) 2. From rectangular cutout "K" at the front of the chassis, run the two black leads along the bottom surface near the side as shown. Connect the shorter lead to J16-2 (C) and the longer lead to J17-2 (C). Two small metal clamps are used to hold the wires to the bottom surface of the chassis. These metal clamps are secured to the chassis using the same screws which were previously used to secure the clamps holding the five twisted wires to the chassis. To do this, first remove the nut and lockwasher from the screw holding one clamp. Next place the clamp as shown over the protruding screw threads on the bottom surface of the chassis. Secure the screw and two clamps (the one on the top surface and the one on the bottom surface) to the chassis using the lockwasher and nut just removed. Repeat this for the second ground clamp.

( ) 3. From rectangular cutout "K", connect the brown lead to XV3-9 (C) and the yellow lead to XV3-4 (C).

( ) 4. From rectangular cutout "J", connect the white lead to XV3-7 (C) and the yellow lead to XV4-7 (C).

( ) 5. From rectangular cutout "I", connect the orange lead to R33-3 (C), the white lead to R34-6 (C), the blue lead to TB24-2 (C) and the grey lead to TB24-1 (C).

From rectangular cutout "H" connect the green to TB15-2 (C), the grey lead to R31-3 (S1), the short white lead to R32-5 (C), the longer white lead to TB15-3 (C), the blue lead to XV6-7 (C), the yellow lead to XV5-7 (C), the brown lead to R31-2 (C) and the red lead to R32-4 (S1).

( ) 7. From the large rectangular cutout "F" and switch S1, connect the black lead from S1C-6 to TB7-2 (C), the green lead from S1D-7 to TB19-4 (C), the orange lead from S1F-8 to TB14-3 (C), the black lead from S1H-11 to TB14-2 (C), the center conductor from the grey shielded lead connected to S1B-5 and S1A-10 to TB7-1 (C) and the shield leads to TB7-2 (C), the center conductor from the black shielded lead connected to S1B-11 and S1A-10 to XV1-8 (C), the center conductor from the black shielded lead connected to S1G-12 and S1H-11 to XV2-8 (C), and the center conductor from the grey shielded lead connected to S1G-6 to TB14-1 (C) and the shield strands to TB14-2 (C).

( ) 8. Connect a 3" piece of green wire from R34-5 (S1) to XV4-2 (S1).

( ) 9. Connect a 4" piece of green wire from R33-2 (S1) to XV3-2 (S1).

( ) 10. Connect a 2 1/4" piece of black wire from R34-6 (S2) to TB15-1 (C).

( ) 11. Connect a 5" piece of black wire from R33-3 (S2) to TB12-1 (C).

( ) 12. Connect a 3 1/2" piece of grey wire from R31-2 (S2) to R33-1 (S1).

( ) 13. Connect a 3 1/2" piece of white wire from R32-5 (S2) to R34-4 (S1).

( ) 14. Connect one end of a 10" piece of yellow wire to XV3-5 (C) and one end of an 11" piece of brown wire to XV3-9 (C). Twist the leads together and run them along the chassis as shown. Connect the other end of the brown wire to XV1-9 (S1) and the yellow wire to XV1-5 (C).

( ) 15. Connect a 1/2" piece of bare wire from XV1-4 (S1) to XV1-5 (S2).

( ) 16. Connect a 1/2" piece of bare wire from XV3-4 (S2) to XV3-5 (C).

( ) 17. Connect one end of a 5" piece of yellow wire to XV3-5 (S3) and one end of a 3" piece of brown wire to XV3-9 (S3). Twist the leads together and run them along the chassis as shown. Connect the other end of the yellow wire to XV5-4 (C) and one end of the brown wire to XV5-9 (C).

( ) 18. Connect a 1/2" piece of bare wire from XV5-4 (C) to XV5-5 (S1).

( ) 19. Connect one end of a 5" piece of yellow wire to XV5-4 (S3) and one end of a 5" piece of brown wire to XV5-9 (S2). Twist the two leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to XV9-2 (C) and the other end of the brown wire to XV9-7 (C).

( ) 20. Connect one end of a 2" piece of yellow wire to XV9-2 (S2) and one end of a 3" piece of brown wire to XV9-7 (S2). Twist the leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to R77-1 (C) and the other end of the brown wire to R77-2 (C).

( ) 21. Connect one end of a 2 1/2" piece of yellow wire to R77-1 (S2) and one end of a 3 1/2" piece of brown wire to R77-2 (S2). Twist the two leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to XV7-2 (C) and the other end of the brown wire to XV7-7 (C). Be careful that the solder lugs on R77 should not short to its mounting screws.

( ) 22. Connect a 1/2" piece of bare wire from XV4-4 (S1) to XV4-5 (C).

( ) 23. Connect one end of a 6" piece of yellow wire to XV4-5 (S2) and one end of a 4" piece of brown wire to XV4-9 (S1). Twist the two leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to XV6-4 (C) and the other end of the brown wire to XV6-9 (C).

( ) 24. Connect a 1/2" piece of bare wire from XV6-4 (C) to XV6-5 (S1).

( ) 25. Connect one end of a 6" piece of yellow wire to XV6-4 (S3) and one end of a 5" piece of brown wire to XV6-9 (S2). Twist the two leads together and run them along the chassis as shown. Connect the other end of the yellow wire to XV10-2 (C) and the other end of the brown wire to XV10-7 (C).

( ) 26. Connect one end of a 4 1/2" piece of yellow wire to XV10-2 (C) and one end of a 4 1/2" piece of brown wire to XV10-7 (C). Twist the two leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to XV2-4 (C) and the other end of the brown wire to XV2-9 (S1).

( ) 27. Connect a 1/2" piece of bare wire from XV2-4 (S2) to XV2-5 (S1).

( ) 28. Connect one end of a 2" piece of yellow wire to XV10-2 (S3) and one end of a 3" piece of brown wire to XV10-7 (S3). Twist the leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to R78-1 (C) and the other end of the brown wire to R78-2 (C).

( ) 29. Connect one end of a 2 1/2" piece of yellow wire to R78-1 (S2) and one end of a 3 1/2" piece of brown wire to R78-2 (S2). Twist the two leads together and run them along the chassis, as shown. Connect the other end of the yellow wire to XV8-2 (C) and the other end of the brown wire to XV8-7 (C). Be careful that the solder lugs on R78 do not short to its mounting screws.

( ) 30. Cut both leads on the 30mfd, 400 volts electrolytic capacitor, C37, to 1 1/4". Connect the positive lead to TB12-2 (C) and the negative lead to ground lug "M" (S1) at C35.

( ) 31. Cut both leads on an 8.2K (grey, red, red, silver) resistor, R41, to 3/4". Connect from TB12-2 (C) to C35-B (C).

( ) 32. Cut both leads on the 1800Ω 5 watt resistor, R42, to 1". Connect from C35-B (C) to XV11-8 (C).

( ) 33. Connect a 2 3/4" piece of red wire from C35-A (S1) to XV11-8 (C).

( ) 34. Connect a 5 1/2" piece of red wire from C35-B (S3) to XV7-8 (C).

( ) 35. Connect a 4 1/2" piece of red wire from TB12-2 (S3) to TB11-2 (C).

( ) 36. Connect a 13" piece of red wire from XV11-8 (C) to TB13-1 (C). Run the lead along the chassis, as shown.

( ) 37. Connect a 5" piece of red wire from TB10-2 (C) to TB8-2 (C).

( ) 38. Connect a 5 1/2" piece of red wire from TB8-2 (C) to C36-B (C).

( ) 39. Connect a 5" piece of red wire from TB19-3 (C) to C36-A (C).

( ) 40. Connect a 7 1/2" piece of red wire from C36-C (C) to TB6-2 (C).

( ) 41. Connect a 4 1/2" piece of red wire from TB11-2 (C) to TB9-2 (C).

( ) 42. Connect a 4" piece of red wire from XV7-8 (C) to XV9-8 (C).

( ) 43. Connect a 4" piece of red wire from XV9-8 (C) to XV8-8 (C).

( ) 44. Connect a 4" piece of red wire from XV8-8 (C) to XV10-8 (C).

( ) 45. Connect a 4 1/2" piece of black wire from TB7-2 (C) to TB19-2 (C).

( ) 46. Connect a 5 1/2" piece of black wire from TB19-2 (C) to TB14-2 (C).

( ) 47. Connect a 4 1/2" piece of black wire from TB19-1 (C) to XV1-8 (C).

( ) 48. Connect a 4" piece of black wire from TB8-1 (C) to TB15-1 (C).

( ) 49. Connect a 7" piece of black wire from TB19-2 (C) to TB10-1 (C).

( ) 50. Connect a 4" piece of black wire from TB12-1 (C) to TB10-1 (C).

( ) 51. Connect a 4" piece of black wire from TB10-1 (C) to TB17 (C).

( ) 52. Connect a 3 1/2" piece of black wire from TB8-1 (C) to TB16 (C).

( ) 53. Connect a 4" piece of black wire from TB17 (C) to TB11-1 (C).

( ) 54. Connect a 4" piece of black wire from TB16 (C) to TB9-1 (C).

( ) 55. Connect a 3 1/2" piece of black wire from TB14-2 (C) to TB18 (C).

( ) 56. Connect a 4 1/2" piece of black wire from TB6-1 (C) to XV2-8 (C).

( ) 57. Connect a 4" piece of yellow wire from XV7-5 (C) to XV9-5 (C).

( ) 58. Connect a 4" piece of yellow wire from XV8-5 (C) to XV10-5 (C).

( ) 59. Connect a 10" piece of green wire from TB5-2 (S4) to XV5-8 (C).

( ) 60. Connect an 11" piece of green wire from TB4-2 (S3) to XV6-8 (C).

( ) 61. Cut all leads on two 1.5K (brown, green, red, silver) resistors, R43 and R44, to 1/2". Connect R43 from XV3-3 (C) to TB12-1 (C). Connect R44 from XV4-3 (C) to TB15-1 (C).

( ) 62. Cut all leads on two .009mfd (9K or 9000mmf) disc capacitors, C41 and C42, to 1/2". Connect C42 from XV4-3 (S2) to TB15-1 (S4). Connect C41 from XV3-3 (S2) to TB12-1 (S4).

( ) 63. Cut all leads on two 1K (brown, black, red, silver) resistors, R51 and R52, to 1/2". Connect R51 from XV3-8 (C) to TB10-1 (C). Connect R52 from XV4-8 (C) to TB8-1 (C).

( ) 64. Cut all leads on two .015mfd (15K or 15,000 mmf) disc capacitors, C31 and C32, to 3/4". Connect C31 from XV3-8 (S2) to TB10-1 (C). Connect C32 from XV4-8 (S2) to TB8-1 (C).

( ) 65. Cut all leads on two 470K (yellow, violet, yellow, silver) resistors, R49 and R50, to 3/4". Connect R49 from XV3-7 (S2) to TB10-1 (S6). Connect R50 from XV4-7 (S2) to TB8-1 (C).

( ) 66. Connect a 1 1/2" piece of bare wire from TB8-1 (S6) to TB19-2 (C).

BOTTOM WIRING (CONTINUED)

The following steps refer to figure 10.

( ) 1. Cut all leads on two 33K (orange, orange, orange, gold) 1/2 watt resistors, R37 and R38, to 1/2". Connect R37 from XV3-1 (C) to TB10-2 (C). Connect R38 from XV4-1 (C) to TB8-2 (C).

( ) 2. On one end of two 33K (orange, orange, orange, gold) 1/2 watt resistors, R39 and R40, cut the leads to 1/2". Connect the 1/2" end of R39 to TB10-2 (S3) and the 1/2" end of R40 to TB8-2 (S4). Cut the remaining ends of both resistors to 1 1/4" and cover each lead with a 1" piece of spaghetti. Connect this end of R39 to XV3-6 (C) and this end of R40 to XV4-6 (C).

( ) 3. Cut all leads on four .1mfd (brown, black, yellow, white, yellow) molded capacitors, C15, C16, C17 and C18 to 7/8". Cover each lead with a 5/8" piece of spaghetti. Connect C15 from TB15-3 (S2) to XV3-1 (S2). Connect C16 from TB15-2 (S2) to XV4-1 (S2). Connect C17 from TB24-2 (S2) to XV3-6 (S2). Connect C18 from TB24-1 (S2) to XV4-6 (S2).

( ) 4. Cut both leads on a 15K (brown, green, orange, silver) resistor, R26, to 1/2". Connect from C36-A (C) to C36-B (S2).

( ) 5. Cut both leads on a 120K (brown, red, yellow, silver) resistor, R25, to 1/2". Connect from C36-A (C) to C36-C (C).

( ) 6. Cut both leads on a 200K (red, black, yellow, gold) resistor, R7, to 1". Cover each lead with a 3/4" piece of spaghetti. Connect from XV1-6 (C) to C36-C (S3).

( ) 7. Cut both leads on a 200K (red, black, yellow, gold) resistor, R8, to 1/2". Connect from XV2-6 (C) to TB6-2 (S2).

( ) 8. Cut all leads on two 68K (blue, grey, orange, gold) resistor, R27 and R28, to 1/2". Connect R27 from XV1-3 (C) to TB19-1 (S2). Connect R28 from XV2-3 (C) to TB6-1 (S2).

( ) 9. Cut all leads on two 1.2K (brown, red, red, gold) resistors, R21 and R22, to 1/2". Connect R21 from XV1-3 (S2) to TB19-2 (C). Connect R22 from XV2-3 (S2) to TB18 (C).

( ) 10. Cut all leads on two 1.5M (brown, green, green, silver) resistors, R17 and R18, to 1/2". Connect R17 from XV1-2 (C) to TB19-2 (S6). Connect R18 from XV2-2 (C) to TB18 (S3).

( ) 11. Cut both leads on a 40K (yellow, black, orange, gold) resistor, R19, to 1/2". Connect from XV1-1 (C) to TB19-3 (S2).

( ) 12. Cut both leads on a 40K (yellow, black, orange, gold) resistor, R20, to 1". Cover each lead with a 3/4" piece of spaghetti. Connect from XV2-1 (C) to C36-A (C).

( ) 13. Cut both leads on the 33K, 5 watt resistor, R79, to 3/4". Cover each lead with a 1/2" piece of spaghetti. Connect from XV10-8 (C) to C36-A (S5).

( ) 14. Cut all leads on two 1M (brown, black, green, silver) resistors, R11 and R12, to 1/2". Connect R11 from TB7-1 (C) to TB7-2 (C). Connect R12 from TB14-1 (C) to TB14-2 (C).

( ) 15. Cut all leads on two 2.4K (red, yellow, red, gold) resistors, R15 and R16, to 5/8". Connect R15 from XV1-8 (S3) to TB7-2 (S5). Connect R16 from XV2-8 (S3) to TB14-2 (S6).

( ) 16. Cut both leads on the 22K (red, red, orange, silver) resistor, R13, to 1/2". Connect from XV1-7 (S1) to TB7-1 (S3).

( ) 17. Cut one lead on the 22K (red, red, orange, silver) resistor, R14, to 1/2" and connect it to XV2-7 (S1). Cut the other lead to 1" and connect it to TB14-1 (S3).

( ) 18. On four .025mfd (25K or 25,000mmf) disc capacitors, C7, C8, C9 and C10, cut all leads to 5/8". Connect C7 from XV1-2 (S2) to XV1-6 (S2). Connect C8 from XV2-2 (S2) to XV2-6 (S2). Connect C9 from TB19-4 (S2) to XV1-1 (S2). Connect

C10 from TB14-3 (S2) to XV2-1 (S2). Bend all the capacitors down so that they are nearly parallel to the chassis. Note that none of the capacitor leads inadvertantly short against other leads or solder pins.

( ) 19. Connect a 1" piece of bare wire from XV5-2 (S1) to XV5-6 (C).

( ) 20. Connect a 1" piece of bare wire from XV6-2 (S1) to XV6-6 (C).

( ) 21. Cut all leads on four 82K (grey, red, orange, gold) resistors, R59, R60, R61 and R62, to 5/8". Connect R59 from XV5-1 (C) to TB11-2 (C). Connect R60 from XV6-1 (C) to TB9-2 (C). Connect R61 from XV5-3 (C) to TB17 (S3). Connect R62 from XV6-3 (C) to TB16 (S3).

( ) 22. Cut all leads on two 1138Ω resistors, R55 and R56, to 1/2". Connect R55 from TB11-1 (C) to XV5-8 (S2). Connect R56 from TB9-1 (C) to XV6-8 (S2).

( ) 23. Cut all leads on two 470K (yellow, violet, yellow, silver) resistors, R53 and R54, to 5/8". Connect R53 from XV5-7 (S2) to TB11-1 (S3). Connect R54 from XV6-7 (S2) to TB9-1 (S3).

( ) 24. Cut all leads on two 330K (orange, orange, yellow, silver) resistors, R63 and R64, to 1". Cover all leads with 3/4" pieces of spaghetti. Connect R63 from TB11-2 (S4) to XV5-6 (S2). Connect R64 from TB9-2 (S3) to XV6-6 (S2).

( ) 25. Connect a 2 1/2" piece of green wire from R77-3 (S1) to XV7-5 (C).

( ) 26. Connect a 2 1/2" piece of green wire from R78-3 (S1) to XV8-5 (C).

( ) 27. Connect a 1 1/4" piece of bare wire from XV7-8 (S3) to XV7-4 (S1).

( ) 28. Connect a 1 1/4" piece of bare wire from XV9-8 (S3) to XV9-4 (S1).

( ) 29. Connect a 1 1/4" piece of bare wire from XV8-8 (S3) to XV8-4 (S1).

( ) 30. Connect a 1 1/4" piece of bare wire from XV10-8 (S3) to XV10-4 (S1).

( ) 31. Cut all leads on four 10K (brown, black, orange, silver) resistors, R69, R70, R71 and R72 to 1/2". Connect R69 from XV7-1 (C) to XV7-6 (S1). Connect R71 from XV9-1 (C) to XV9-6 (S1). Connect R70 from XV8-1 (C) to XV8-6 (S1). Connect R72 from XV10-1 (C) to XV10-6 (S1).

The following steps refer to figure 2.

( ) 32. On power transformer T3, cut both green leads to 5", both brown leads to 7", both yellow leads to 6", both red leads to 6", both black leads to 6", the white lead to 5" and the red-yellow lead to 4". Strip the insulation back 1/4" from the ends of each of the leads. Mount the power transformer through the rectangular cutout, so that the red and yellow leads are nearest the edge of the chassis. Secure the transformer to the chassis using four #8 lockwashers and four #8-32 hex nuts. Under each of three of the lockwashers, place a #8 ground lug, as shown.

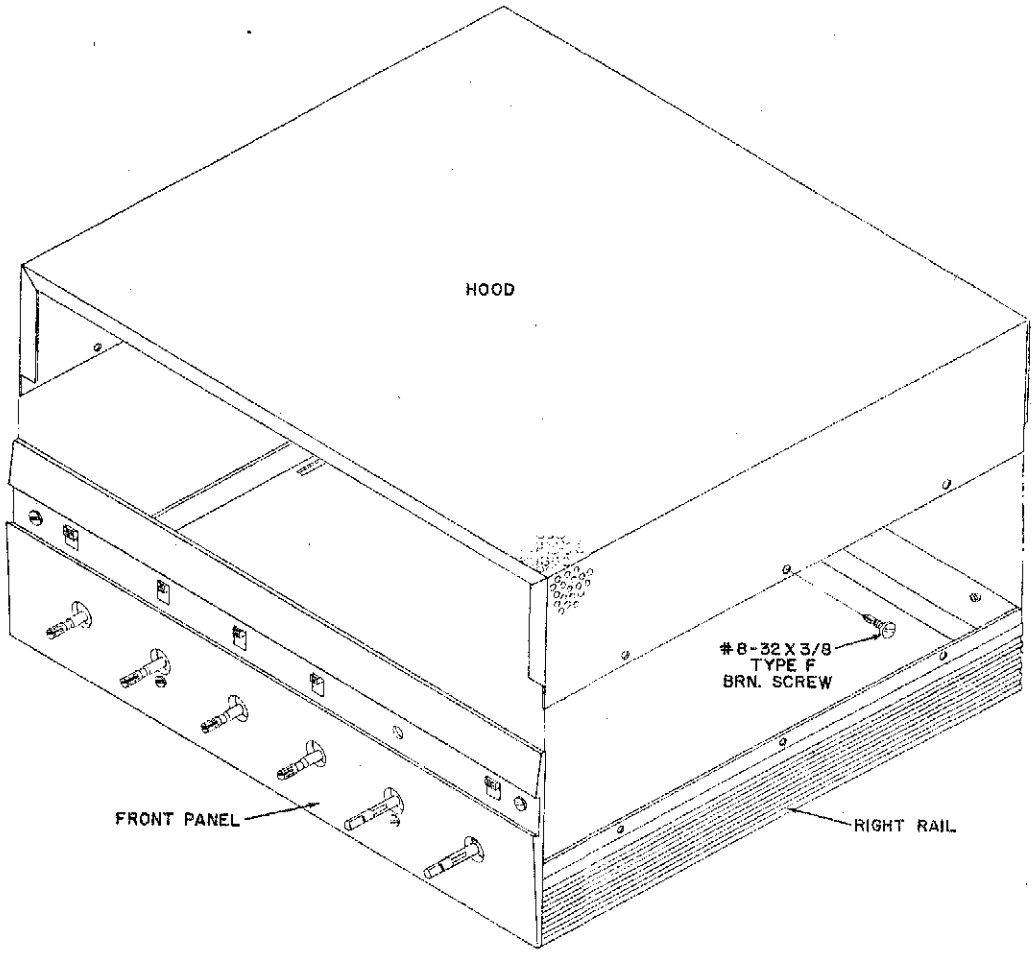
( ) 33. On the two output transformers, T1 and T2, cut the orange lead to 4 1/2", the green lead to 5", the black lead to 4", the yellow lead to 3 1/2", the blue lead to 5", the brown lead to 3 1/2" and the red lead to 3". Strip the insulation back 1/4" from the ends of each of the leads. Mount the two transformers noting the lead breakout in Figure 10.

On transformer T1, push the brown, blue and red leads through hole "D" and all the remaining leads through hole "E".

On transformer T2, push the brown, blue and red leads through hole "B" and all the remaining leads through hole "C".

To secure each transformer to the chassis, use four #8-32 x 3/8 screws, four #8 lockwashers and four #8-32 hex nuts. Under one lockwasher on each transformer, place a large metal cable clamp with the yellow, black, orange and green leads of the respective transformers being run under these clamps. See figure 10 for the orientation.

Under a second lockwasher on each transformer, place a #8 ground lug and position them as shown in figure 10. Note that the same screw holding the ground lug and transformer T2 to the



HOOD MOUNTING FIG. 13

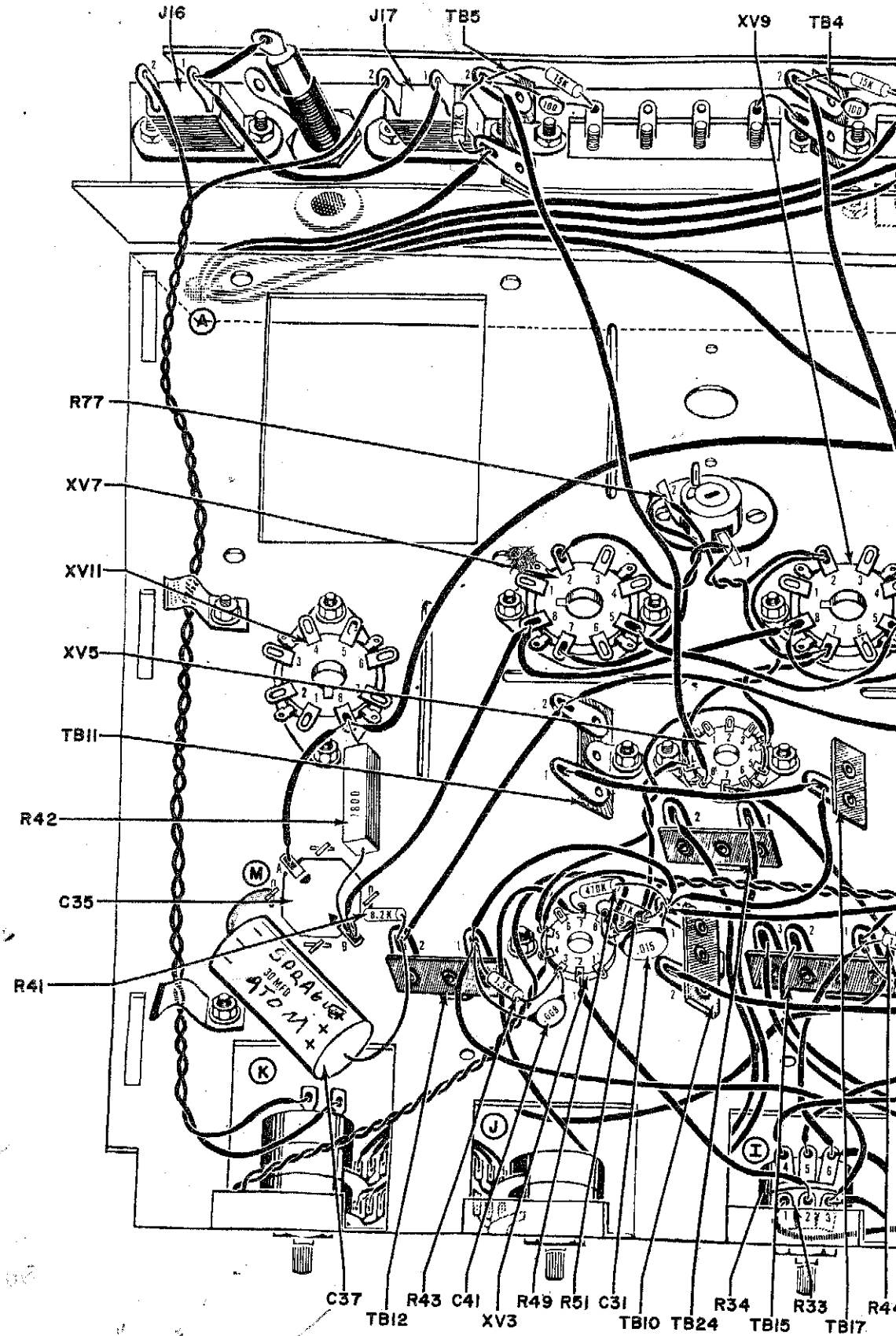
wired amplifier, which may not be the case, recheck the wiring for errors or reversed connections and continuity.

( ) 13. If the amplifier is to be mounted in a console, read carefully the "Mechanical Installation" section of the instructions and follow the procedures outlined.

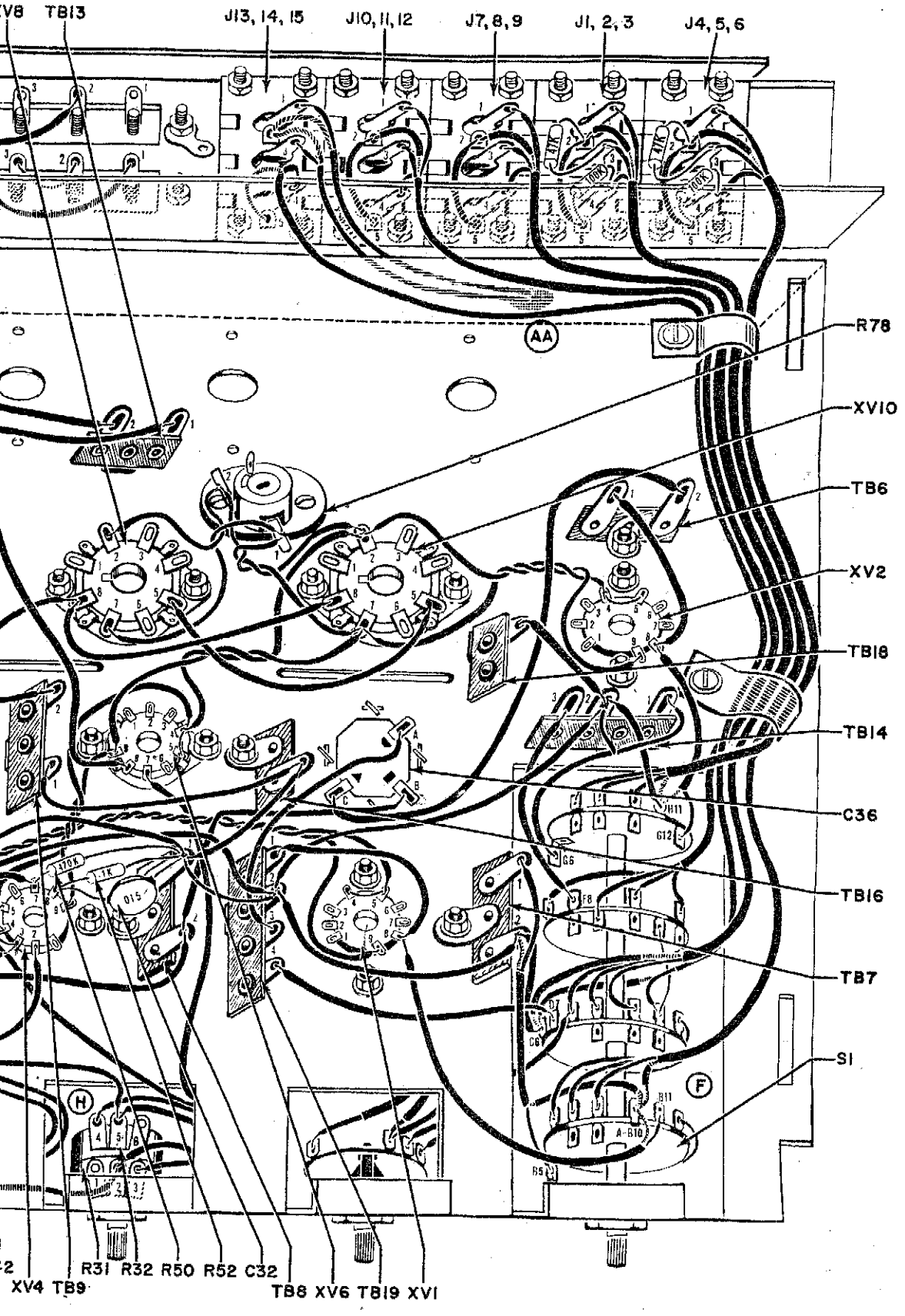
( ) 14. Detailed information as to connection of phonographs, tuners, etc., to the amplifier inputs and speaker systems to the amplifier outputs, as well as a-c line connections and use of the hum adjustment control, is given in the "Electrical Installation" section.

SERVICE

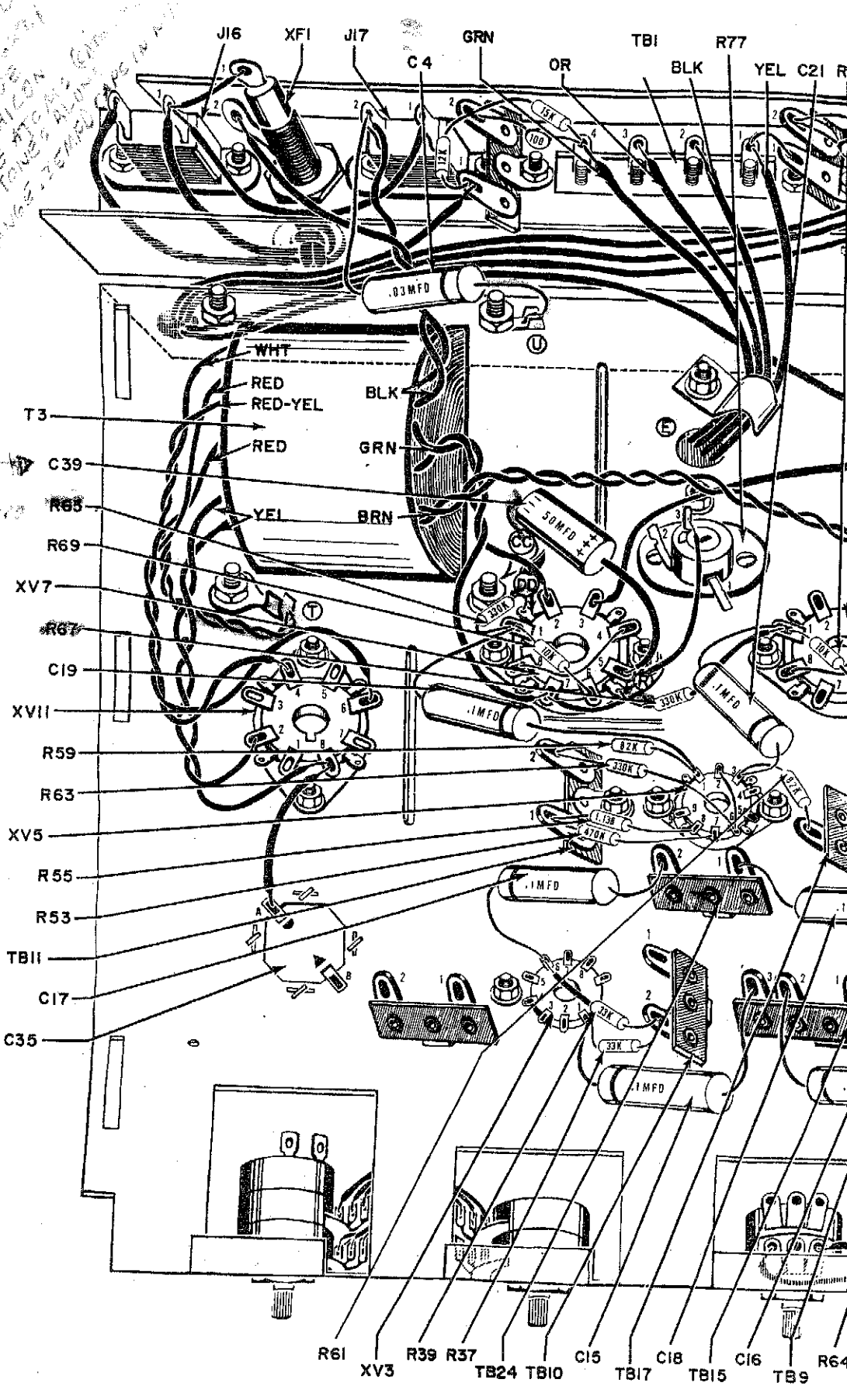
If you are still having difficulty, write to our service department listing all possible indications that might be helpful. Note the code numbers printed in red under the word "Manual" on the front cover. If there is no code number, state this. If desired, you may return the amplifier to our factory where it will be placed in operating condition for $13.50 plus the cost of parts replaced due to their being damaged in the course of construction. This service policy applies only to completed amplifiers constructed in accordance with the instructions as stated in the manual. Amplifiers that are not completed or are modified will not be accepted for repair. Amplifiers that show evidence of acid core solder or paste fluxes will be returned not repaired. NOTE: Before returning this unit, be sure all parts are securely mounted. Attach a tag to the amplifier, giving your home address and the trouble with the unit. Pack very carefully in a rugged container, using sufficient packing material (cotton, shredded newspaper, or excelsior), to make the unit completely immovable within the container. The original shipping carton is satisfactory, providing the original inserts are used or sufficient packing material is inserted to keep the amplifier immovable. Ship by prepaid Railway Express, if possible, to the Service Dept., Electronic Instrument Co., Inc., 33-00 Northern Blvd., L.I.C. 1, New York. Return shipment will be made by express collect. Note that the carrier cannot be held liable for damages in transit if packing, IN HIS OPINION, is insufficient.


J16
J17
TB5
XV9
TB4
R77
XV7
XVII
XV5
TBII
R42
C35
R41
C37
TB12
R43
C41
XV3
R49
R51
C31
TB10
TB24
R34
TB15
R33
TB17
R44

BOTTOM W


V8
TB13
J13, 14, 15
J10, 11, 12
J7, 8, 9
J1, 2, 3
J4, 5, 6
GROUND WIRE
AA
R78
XV10
TB6
XV2
TB18
TB14
C36
TB16
TB7
S1
H
F
R31 R32 R50 R52 C32
XV4 TB9
TB8 XV6 TB19 XV1

RING FIG. 9



C15-22 = coupling caps

BOTTOM WIRIN

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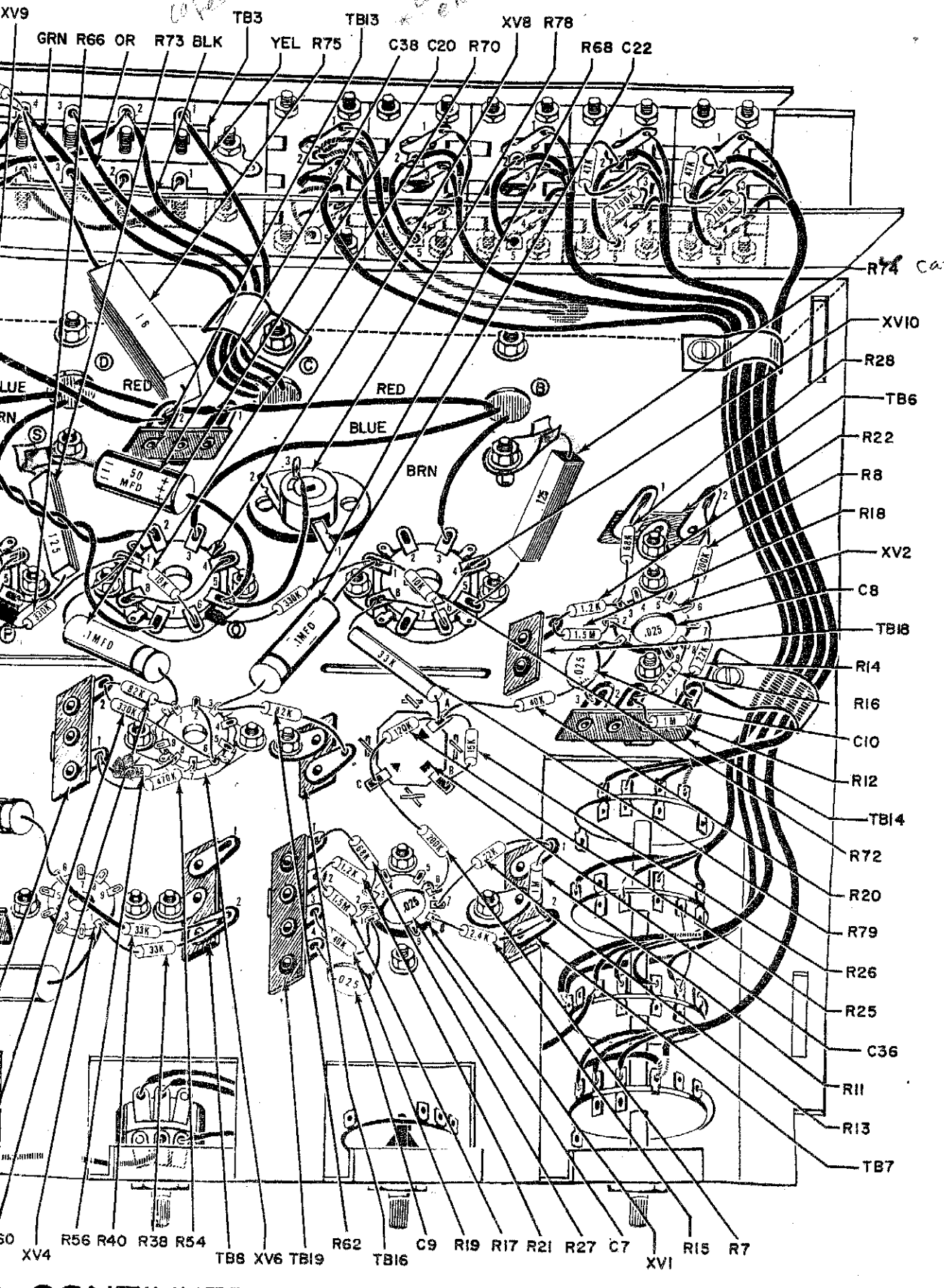

CONTINUED FIG. 10